





DEAR READER,

The Internet of Things is on everyone's lips and experts reckon there will be up to 75 billion connected devices by 2020. Our Technology sector focus explores the upsides and also the realities of making it happen, from the ecosystems to the networks required to carry immense volumes of data.

Another frequently discussed topic is the volatility of commodity prices. We discuss 'The ups and downs of oil' and also look towards Latin America where resource-rich countries face slowdown while others see a renaissance in manufacturing.

This April, we will meet many of our technology customers at our annual Global Technology Conference in Dubai, where bold innovation seems the order of the day. Take a look at the emirate's ambitious plans for Dubai World Central in 'The rise of the airport city' and hear from Salma Hareb, CEO of Jebel Ali Freezone.

Innovation is also a key focus for us as DHL's Innovation Center in Germany relaunches and work on a new Innovation Center in Singapore starts. 'The power to innovate' looks at what sparks innovation and what makes innovators tick.

Enjoy your read!



Bill Meahl Chief Commercial Officer, DHL



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A NOTE FROM THE EDITOR

Perhaps you were among the audience of around one billion who tuned in across the world to watch the World Cup Final 2014 in Brazil. If so, you would probably have noted Manuel Neuer, Germany's goalkeeper, dubbed the 'sweeper-keeper' for his unique style of working the field well outside his goal box. Delivered. had a chance to spend some precious moments with Manuel during a training camp with his club, Bayern Munich. Even if you're not a sports fan, we hope you will enjoy the views on motivation, risk and developing a winning mentality by the man who is widely considered the best goalkeeper in the world. Michelle Bach



WEB LINK

(VIDEO LINK

The icons above indicate additional online resources.

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This magazine is made from 100% recovered paper.

We are committed to protecting the environment and the world's resources.







DHL Global Forwarding cut the ribbon on its new \$35 million (€30 million) Chicago facility in January, unveiling the largest free-standing building in DGF's worldwide network. The three-storey eco-friendly facility offers more than 491,000 square feet of office and warehouse space located in the cargo zone of Chicago's O'Hare International Airport.

The building, a bonded Container Freight Station, is expected to be Transported Asset Protection Association

Americas (TAPA-A) certified in the second quarter of 2015 and meets stringent security handling guidelines, making it a leader in the fight against cargo theft. The Life Sciences sector is also well catered for, with two temperature-controlled chambers to process pharmaceutical, biotech or medical devices, and the facility is established as a Life Science Cold Chain Certified Competency Center to support DHL's THERMONET solution for temperature-controlled heavy air freight transportation.



INNOVATION – AT A STRETCH

With bigger trucks now allowed on UK roads, supermarket discounter Lidl asked DHL to help trial a longer trailer which is used in Germany. DHL bought the 14.6-meter long semi-trailer (LST) − an investment of about £70,000 (€85,000) − and fitted it out to Lidl's specifications. A single truck can now deliver ambient, chilled and frozen foods in one consignment, saving time and money, with three extra euro pallets per load.

"We want to show innovation – how it works and how it can help the business."

Richard Cooper, head of transport at DHL Supply Chain Retail



The amount of letters and packages that can be transported by DHL's new helicopter service in London – the first ever scheduled delivery service by helicopter for financial services customers in the UK market.



tinyurl.com/del-shipping

RESPONSIBLE REPORTING

Long-term success is built on responsible business practice, which is one reason why Deutsche Post DHL is always finding ways to enhance its Corporate Responsibility (CR) initiatives. The Corporate Responsibility Report 2014 shines a spotlight on its "Living Responsibility" CR strategy and shows the progress the Group has made on its way to becoming a benchmark in responsible business. It also reveals which CR issues are most important to Deutsche Post DHL, and how it combines commitment to responsible business with bottom-line business interests. The report is available from 11 March on:



tinyurl.com/del-corporate



PRICE OF PASSAGE

The most expensive Panama Canal toll fee ever paid was by a Disney cruise ship in May 16, 2008, which was charged \$331,200 for a single west-to-east passage. Canal tolls are calculated based on the ship's measurements, the type of vessel and the number of

passengers or the amount of cargo on board. As a rule, cruise ships pay between \$80,000 and \$300,000, while loaded container ships are charged from \$50,000 to \$250,000. Around 50 vessels pass through the canal daily.





Now trending

Self-driving vehicles in logistics is the latest in a series of reports developed by DHL Trend Research, a dedicated unit that focuses on researching, analyzing, and ultimately leveraging new trends in the logistics industry. Highlighting the key elements and incredible potential of autonomous technologies, the report explores use cases for self-driving vehicles across various industries and along the entire logistics value chain. To download the latest trend papers please visit:



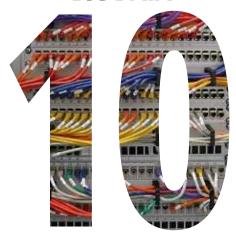
tinyurl.com/del-vehicles

CAN YOU RISK IT?

When it comes to managing risk in the supply chain, getting timely information is critical. DHL's Resilience360 team, which provides risk assessment, incident monitoring and risk response now offers customers the opportunity to sign up to its 360° INSIGHTS risk intelligence bulletin. This weekly bulletin is a comprehensive summary of potentially disruptive events taking place around the world. It provides you with actionable intelligence sourced from the Resilience360 platform, so that you can make well-informed decisions to keep your supply chain safe and resilient. Sign up for a free three-month period at:



BIG DATA



TERABYTES:

The amount of information a Boeing jet generates per engine for every 30 minutes of flight.



CITIES GET SMART

The global number of smart cities will quadruple to 88 by 2025, says a new report from research agency IHS Technology. The report also notes that annual investment in smart cities — where information, communication and technology are integrated across urban infrastructure such as transport and energy — is set to surpass \$12 billion in 2025.



CRACKING THE CODE

The invention of the humble bar code — which celebrates its 45th birthday this year — revolutionized the logistics industry, making track and trace an essential feature of supply chains.

Yet the idea of a universal product code didn't really take off until 1970, when the U.S. National Association of Food Chains commissioned a proposal for a bar codestyle system. The initial idea was developed by IBM and the U.S. grocery industry felt its worth first when, on June 26, 1974, Clyde Dawson, a customer at a supermarket in Troy, Ohio, became the first person to have his shopping scanned at the checkout using the new code. His purchase? A 10-pack of Wrigley's Juicy Fruit chewing gum. How times have changed. These days, complex global supply chains could not function without bar codes and their ability to trace goods and connect manufacturers, logistics providers and consumers.

POWER TO THE PUPIL

Standard shipping containers have been turned into solar-powered classrooms for African school children. The innovation is a response to those parts of the world where a lack of reliable and affordable electricity can be a real barrier to learning: some schools cannot keep the lights on and power a computer at the same time. Computer giant Dell has built one classroom in Lagos, Nigeria, and another at a health centre in Kensington, South Africa, using shipping containers fitted with solar pan-

els that provide 100 percent of power for the technology inside. The innovations don't stop there: a donated Dell WyseTM computing system networks the teacher's PC to the workstations of students, many of whom have had little or no previous exposure to technology. Dell plans to replicate the model elsewhere, directly helping three million students across the developing world.



tinyurl.com/del-solar



Save the date for Engineering & Manufacturing!

In Amsterdam, Netherlands, October 6-8 2015, DHL's E&M conference offers invaluable opportunities for cross learning, experience sharing & peer-to-peer discussion. For more information contact:

CSIEM.communications@dhl.com



British Airways' fish-and-chip supper — which reached short-haul passengers last summer courtesy of DHL Supply Chain and its catering supplier Green Gourmet — has won sizzling acclaim from the British press. A first for airline meals, this flying version of a traditional British dish, complete with tartar sauce and vinegar, was praised in The Guardian's Word of Mouth online food blog.

LIVING RESPONSIBILITY



ON GARD

Just over a decade ago, an estimated 230,000 people lost their lives as the Indian Ocean tsunami devastated low-lying coastal areas. Although nothing can be done to stop a similar tsunami in the future, having plans in place to deliver humanitarian aid on the ground as quickly as possible is vital in the aftermath of such a disaster. Deutsche Post DHL, in partnership with the United Nations Development Programme (UNDP), has developed the Get Airports Ready for Disaster (GARD) concept: a training program for local airports to prepare handling a

surge in aid traffic. In December 2014, as the world marked the 10th anniversary of the tsunami, DHL aviation experts held a four-day GARD training at Bandaranaike Airport in Sri Lanka. GARD has already been implemented at 28 airports, with DHL volunteers training more than 500 participants worldwide in on-site logistics support for disaster preparedness. As DHL's director of humanitarian affairs Chris Weeks says: "Efficient airport logistics are critical to getting aid to the people who need it."



tinyurl.com/del-GARD

HEAVEN SCENT

If you think smartphones already rule our lives, take a deep breath because technology companies are trying to figure out where to take our favorite gadgets next. Sony has made its Xperia Z mobile waterproof, for example, allowing users to film in HD quality under water, or take a call while in the shower. But what if you could extend the reach of your phone to some of your other senses? Fancy sending your loved one the scent of a rose? Or texting your friends with the aroma of the flat white you've just bought from the cafe? It sounds like an April Fool,

but a team of scientists, artists and innovators have created the oPhone — which can indeed send smells — as a way of communicating emotions more effectively than those annoying emoticons at the end of text messages. The oPhone will allow users to combine aromas from a palette of 32 different scents. It's well known that our sense of smell can evoke some of the strongest memory or emotional responses, and the team at oPhone creator the Olfactive Project are also looking to pair their device with entertainment systems.



JUNE

16-17

DHL's 15th Life Sciences & Healthcare Global Conference

in Hamburg, Germany, on June 16-17, 2015 – engaging with LSH industry peers, leading suppliers and DHL experts. Register here:



tinyurl.com/del-event



MAKING A DIFFERENCE, ONE PARCEL AT A TIME

'The Power of Global Trade' is the theme of DHL's new global advertising campaign which shows how, one package at a time, global trade is

making a difference to people's lives everywhere. The crossmedia campaign includes a stunning commercial directed by multi-award winning director Frederic Planchon. The campaign starts off with an ad featuring an open letter by Deutsche Post DHL Group CEO Frank Appel, highlighting the importance of global trade (See last page). Watch new TV commercial and exclusive behind the scenes footage on:



tinyurl.com/del-globaltrade



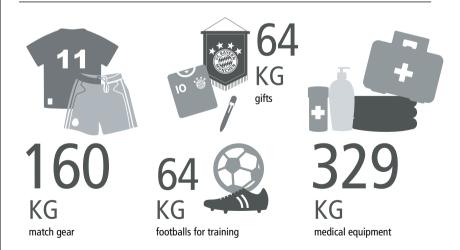
DEUTSCHE POST DHL JOINS THE CIRCLE

Deutsche Post DHL has been honored as a member of the Ellen MacArthur Foundation's "Circular Economy 100" – part of a team of companies, innovators, and regions that have joined forces to contribute to a renewable, cir-

cular economy. Dame Ellen MacArthur — the fastest person to circumnavigate the globe single-handed — launched the Foundation in 2010 and has become a vociferous champion of the circular economy. Deutsche Post DHL impressed the Foundation with its GoGreen Group program, its work on supply chain optimization, its reduction of CO₂ emissions, use of renewable energies, the involvement of its employees in environmental programs and its long history of return logistics. "Being accepted into this group is a confirmation of our focus on sustainability. The membership also provides a good platform for tackling the major challenges of the future together," said Christof Ehrhart, EVP Corporate Communications and Responsibility at Deutsche Post DHL. "We all know that resources are limited, that our climate is being affected by carbon emissions, and that our consumer behavior may lead to greater problems in the future. Joining ideas and forces to tackle these challenges is an important step for coming generations."



tinyurl.com/del-ellenmacarthur



LOGISTICS FOR A WINNING TEAM

What does a winning team need for eight days? DHL, official platinum partner and international logistics partner to the world's biggest football club, Bayern Munich, shipped 1607kgs in 60 packages to the club's recent winter training camp in Doha, Qatar.







DOCKING PROCEDURE:

Operations at ports such as Hamburg would benefit from the development of the Internet of Things.

urope's second biggest port, Hamburg, has an interesting problem. It currently handles around nine million containers a year. It wants to handle more but it is already busy and it cannot expand because it's in the middle of the city. The only solution is to increase the speed of handling by getting everything flowing more smoothly.

The Internet of Things (IoT) could be the answer. Ships, bridges, containers, cranes, trucks and even traffic control systems need to talk to each other. That way, trucks can be diverted to avoid traffic jams so they enter and exit the port more quickly. Containers can declare themselves so that the right truck is at the right place at the right time. If weather causes disruption, the whole system can adapt dynamically to fill the gaps, ease pinch points and keep everything flowing.

The port authority hopes this will simplify and speed up port activity, and it will be made possible thanks to

and from "things" as opposed to relying on schedules of what ought to be happening, experience-based decisions, and guesswork.

Connected devices

By now most business leaders in most sectors will be familiar with the wonders promised by the IoT. Cisco believes there will be fifty billion connected devices by 2020. Its chief executive John Chambers pegged the value of new, IoT-enabled business at \$19 trillion. Financial services group Morgan Stanley is even more optimistic and estimates that there will be seventy-five billion connected devices by 2020.

huge volumes of accurate data flowing in real-time to

"Basically nobody knows to a factor of ten or a hundred how many such things there are now because nobody is comparing apples to apples," says Jeremy Green, principal analyst at Machina Research, global advisors on M2M (machine to machine communication), the Internet of Things and Big Data. "There are lots of predictions, but one thing everybody does agree on is that it's going to be big."

Samsung is among those betting on the IoT. By 2017, Samsung president and CEO, BK Yoon, said, all Samsung televisions will be IoT devices. Last year, Samsung shipped 665 million IoT devices, but by 2020 all Samsung hardware will be IoT-ready, he announced. What's more, Samsung will invest more than \$100 million to support its developer community in 2015 by strengthening accelerator programs and expanding international developer events.

The 'smart home' concept is the focus of Samsung's IoT push. In August last year it snapped up the Washington, D.C.-based start-up, SmartThings, a developer of software that allows people to sync up their connected gadgets onto a single smartphone app and hardware hub, for a reported \$200 million. Google is eyeing this space just as keenly. In January last year it shocked the tech world by acquiring the smart thermostat and

SMART MOVES:

In the future, we'll be able to control our interconnected gadgets via a single smartphone app.



Photos: Getty Images, Christian O. Bruch/laif, Samsung Electronics, Tesla

COMFORTABLE DRIVE:

Cars using connected technology could change the fundamental business model of the automotive industry.

smoke alarm developer Nest Labs for a whopping \$3.2 billion, and followed that with the purchase, in June that year, of Dropcam, a Wi-Fi-enabled security camera maker, for \$555 million.

While these giants are facing off over the consumer and domestic IoT market, the world of business looks set to be revolutionized as well. Proponents believe that radical visibility into every process node will turn companies into different sorts of companies. Take carmaking. First, the data helps you make the car more efficiently. When the car and all its components are talking to you, you can build a picture of its performance and feed that back into the product lifecycle. But it can also change the fundamental business model, so that car-makers sell mobility, not cars, a trend we've already seen with car-sharing offerings like Ford2Go, BMW's DriveNow and Volkswagen's Quicar. Plus, now that a data "pipe" is in place, you can sell services through it - information, entertainment, education, diagnostics and share revenue with third-party suppliers.

"Our customers' business models are changing, from making and selling products to designing and selling services," saysRob Siegers, President of Global Technology DHL Customer Solutions & Innovation. "Where exactly that will lead, it's too early to say. But generally you'll be buying capacity in the future, as opposed to hardware, whether we're talking servers, cars or anything in between."

Business strategy

Companies aren't slow to see the upsides of this. In November, a report from Zebra Technologies revealed that "the vast majority" of business decision-makers (surveyed in 600 firms) understand and are in the process of deploying the Internet of Things as part of their business strategy.

At last year's Internet of Things world forum in Chicago, John McGagh, Rio Tinto's Head of Innovation, outlined the company's Mine of the Future program and described how the company had installed sensors on its vehicles and equipment, allowing machines to view, compare and evaluate data under the ground. The Sense-T project, meanwhile, is creating the world's first economy-wide intelligent sensor network in order to build a digital picture of Tasmania. As part of the project, Sense-T is even working with farmers and scientists to connect plants and animals to the Internet in order to help make agriculture and aquaculture more efficient and sustainable.



"There are lots of predictions, but one thing everybody does agree on is that (the Internet of Things) is going to be big."

Jeremy Green, principal analyst at Machina Research

So are we there yet, technologically? Pretty much. That the IoT is not already among us is down to a number of reasons. For one thing, the companies who can make it happen are still organizing themselves into teams ("ecosystems" is the in-vogue term). That's because, for billions of connected devices to mean anything, you need the IoT "technology stack". The layers of this stack, roughly, are capturing the data with sensors, either physical devices or probes in a network; moving the captured data over a network to a repository; federating the data out to analytics suppliers who turn the data into useful information for businesses.

In the early days (between one and three years ago), some companies thought that maybe they could do all or most of it. But that's just not how the IoT works, according to Richard Cornish, head of IoT at Xchanging, a technology services provider. "The IoT is a partnership play," he insists. His reasoning is that, if you're a big network operator hoping to target the fleet management sector, or smart metering, there are many new, smaller companies with deep knowledge of those sectors developing apps and services faster and better than you can. Meanwhile, the process of absorbing the small company into the big one distracts everybody for

75 BILLION

The potential number of connected devices in the world by 2020 (estimated by Morgan Stanley)

about three years, in which time the market has moved on. These days you have to be able to flex and react to shifting demand and price points in seconds, not years.

Real-world deployments

Another grey area is the data "pipes" that a true IoT will require. Mobile phone networks and the business models underpinning them are good for mobile phones, tablets and other devices that handle lots of data and use lots of energy. But bulking out the fifty or seventy-five billion connected devices will be modest little sensors and actuators that send and receive tiny packets of data now and then, hooked up to gas meters, street lights, thermostats and what not. We're used to charging our phones every day but having to connect these other devices to power sources, or to change their batteries once a week or even once a year would make the whole proposition unworkable. A key piece of the puzzle, then, are low-power wide area networks (LPWANs) which would allow devices in an industrial complex, a city, or a region to talk to each other.

Another challenge with the IoT is more basic: the sheer physical capacity of the Internet to handle a gazillion devices talking to each other and the issue of Internet Protocol (IP) addresses. Every computer and connected device needs an IP address. The system we have now for giving addresses, called Internet Protocol version 4, or IPv4, was dreamt up more than 30 years ago and uses a 32-bit identifier, which means that there are roughly 4.3 billion IP addresses available. Three decades ago that seemed like more than enough, but the proliferation of connected computers and devices far outstripped original expectations — and now we are running out of available IP addresses. The IoT simply won't work with IPv4.

The Internet Engineering Task Force (IETF), the global Internet standards body, saw this coming long ago. By 1998 it had worked out what the successor protocol to IPv4 should be. This is IPv6. By using a



GOOD CALL:

5G networks will be a big factor in the development of the Internet of Things although there are challenges to overcome.

The amount Samsung is investing in 2015 to support its developer community

HI-TECH:

Rio Tinto, a company employing connected technology, unveils its latest Mine of the Future innovation - The Processing Excellence Center in Brisbane, Australia.

128-bit identifier, IPv6 opens the door to trillions of addresses which everybody expects, quite reasonably, will be plenty. But the transition to IPv6 is taking time because software and hardware need to be reconfigured to support it. Its uptake depends on a variety of factors including pressure from governments and offerings by Internet Service Providers (ISPs) and hardware and software companies.

5G and the 200kg phone

A little farther off into the future is 5G, which means 5th generation mobile and wireless networks. While many consumers are just now coming to grips with 4G, the 5G vision will involve a restructuring of the radio network to allow rates of data transmission that we can barely fathom today. Downloading a high-definition feature film onto your phone in under a second as you hurtle through the countryside in a high-speed train would be one result. But commentators have begun talking about the "Tactile Internet" to describe the more fundamental paradigm shift 5G could usher in. The example usually given is a surgeon in one country operating on a patient in another using robotic instruments. Wireless data transmission at, say, 100Gbps - which some experts believe is possible – would effectively eliminate distance. Fully autonomous vehicles would probably require that level of data speed.

We're not there yet. The association representing the global mobile industry, the GSMA, says a number of difficult things need to fall into place to enable 5G, including 100 percent network coverage, 99.999 percent network availability and 1-to-10Gbps connections to end points in the field. The Next Generation Mobile Networks Alliance has said that it would be nice if 5G



Photos: Wolterfoto/Ullstein, Rio Tinto, DHL, Matthias Balk/dpa

were rolled out by 2020, but not many are betting on that coming true.

If the IoT vision is a silver cloud, its black lining is the issue of security. Public and private sector bodies are waking up to the fact that fifty billion connected devices could also mean fifty billion back doors left open for intruders. Last year, HP tested IoT devices in common use now and found that 70 percent of them had "serious vulnerabilities", including insufficient authorization protocols, lack of transport encryption and insecure web interfaces. For the consumer, the IoT appears to pose the risk of theft or data piracy. For government and industry the risk is that hacking saboteurs might compromise critical energy, transport or industrial systems.

The IoT is a vast, multi-stakeholder entity, so there will be no silver bullet to eradicate security risks. This was acknowledged by the U.S. Federal Trade Commission, which highlighted the security issue in a report released in January. Its most concrete recommendation was that IoT devices have defence mechanisms built in. Beyond that, its recommendations related to training and other organizational responses.

The challenges facing the IoT vision are real. What will drive solutions to them is demand among consumers and companies. A couple of "killer apps" would help crystallize that demand and define a clearer way forward. Meanwhile, IoT enablers continue to invest and form alliances. A new smart city trial is announced almost monthly. As Wim Elfrink, Cisco's vice president of industry solutions, told the IoT World Forum: "IoT is here. Now. And it's big."

Rod Sweet

65 PERCENT

of 600 firms surveyed are in the process of implementing IoT solutions (source: Zebra Technologies)

WIRED IN:

Demand among consumers and companies will unplug the challenges currently facing the roll-out of the Internet of Things.





1. Where do you envisage the Internet of Things heading in the next five years?

Deeper embedded intelligence and automation. Say your mobile phone knows when it is on the verge of breaking down. It orders a replacement with the supplier. That information goes to a DHL automated warehouse. The box is loaded to the distribution vehicle, which is unmanned, and the van comes to find me. It knows where I am because of the way I use social media. The technology for this is already here. The only thing stopping that development is maybe legislation, or interfaces.

2. What are some other tech trends to look out for?

Big data and Cloud computing. Doctors performing a diagnosis can use vital sign data and get instant access to everything published anywhere on a condition, and its remedies. The doctor's expertise is still crucial, but his or her resources are vastly extended. It will also be an open environment so that programmers who have good ideas can "play" and develop applications. Product development will go much faster. Big data, combined with clever algorithms, will help us do very simple things, too, like if it rains on Saturday you know more people will be on the Internet, shopping, so we'll need more drivers and vans on Monday. In the past nobody really bothered about these kinds of things. Now we can.

3. How does DHL support tech companies to thrive?

Hardware is becoming commoditized. It is difficult now to be different just with hardware, so companies are looking to enhance their products by building services around them. These services — and the supply chain behind them — are critical for the customer experience, which becomes the key differentiator in the market. Technology companies have to find a way to integrate hardware, services and supply chains into a unique customer experience... and this is where we can help.



MAKING LOGISTICS SMARTER

What could the Internet of Things mean for the logistics industry?

ew industries stand to gain more from the advent of the Internet of Things (IoT) than logistics. The ability to tell exactly where a thing is, when it will arrive and in what condition – plus the added ability to control those circumstances – is the logistics holy grail. But even though these abilities represent the most basic of what the IoT promises, the challenges are significant — and that makes the logistics business a kind of test case for the IoT.

The challenges can be grouped into three main areas. The first is the highly fragmented nature of the industry, with even very large logistics companies exerting direct control over only parts of supply chains, and acting as coordinator of independent players for the rest. The second is the multiplicity of modes, settings and territories a global supply chain encompasses, with goods spending time variously in ships, aircraft, trucks, trains and warehouses in any number of countries.

The third challenge is the sheer amount of information required from things in transit to guarantee the overall integrity of the supply chain: not just location, 30-

The increase in interconnected physical devices that will significantly alter how the supply chain operates, according to Gartner, Inc.

tinyurl.com/

speed and direction but also, potentially, temperature, exposure to light, exposure to shock, plus any history of tampering and of what sort. And that's just the data travelling one way. Also presumed under the IoT vision is intra-thing communication where, for instance, the breach of a temperature parameter detected by a sensor automatically triggers an instruction to an actuator to turn the heat up or down.

End-to-end visibility

"This shows that it is quite a complex task to get the total end-to-end visibility promised by the IoT," says Markus Kückelhaus, director of research and development for DHL Customer Solutions & Innovation. "It's a networked business that requires networked technologies. If you don't have the right interfaces among the different players to transmit the data, it will be difficult."

Sometimes, however, it is expense, not technology, that is the barrier. Communication with sensors on a ship, for instance, requires satellite communications – unless the ship is close enough to shore to access cellular networks – and transmitting data via satellite is costly.

For some niche customers who sell high-value goods, however, the expense is worth it and this is providing the way forward. "We have to start somewhere and for customers who want this level of visibility, temperature control and asset tracking solutions are available," says Kückelhaus. "But these are specific applications. What's missing is sensor networks where everything is connected and actions are being taken autonomously by objects themselves. It will probably take another five years to see it becoming much bigger than it is today. It will help as more things become connected, more homes, more cities. Eventually it will be a meaningful network technology."

Rod Sweet

TECHNOLOGY MEETS THE SUPPLY CHAIN

Which new technology is enhancing supply chains? And how? We round up the latest high-tech stories.

AUGMENTED REALITY: KNOWING HOW TO PICK THEM

In a pioneering pilot, DHL found that augmented reality software combined with wearable computers enabled 'vision picking' – hands free order picking, increasing productivity by 25 percent.

DHL tested the new technology in a warehouse in the Netherlands where, in cooperation with imaging and electronics company Ricoh and wearable computing solutions expert Ubimax, smart glasses and augmented reality were used to implement vision picking in warehousing operations. "We are always looking to further improve our processes with new technologies and we were happy to have DHL as our innovation partner for the pilot project," says Pieter-Jelle van Dijk, Director Operations, Ricoh EMEA.

For three weeks, staff in the city of Bergen op Zoom were equipped with head mounted displays such as Google Glass and VuzixM100, which showed the respective task information during the picking process, including aisle, product location, and quantity. Overall, ten order pickers used the equipment and picked more than 20,000 items, fulfilling 9,000 orders much faster and error free. Staff welcomed the technology, and some comments included "You barely feel it once you are wearing it"; "Great to have hands free!" and "Much easier and faster to operate."

Now DHL is looking forward to exploring the feasibility of augmented reality in, for example, transportation, last-mile delivery and value-added services. "Vision picking enables hands free order picking and greatly increases productivity," says Jan-Willem De Jong, Business Unit Director Technology, DHL Supply Chain, Benelux. "However, this is just the first step in our innovation journey as we believe augmented reality will become relevant for even more supply chain areas." The success of the pilot chimes with a report issued by DHL's Trend Research team last June called Augmented Reality in Logistics, which describes best practices and promising use cases.





TOTAL VISIBILITY: NEXT-GENERATION ORDER TRACKING

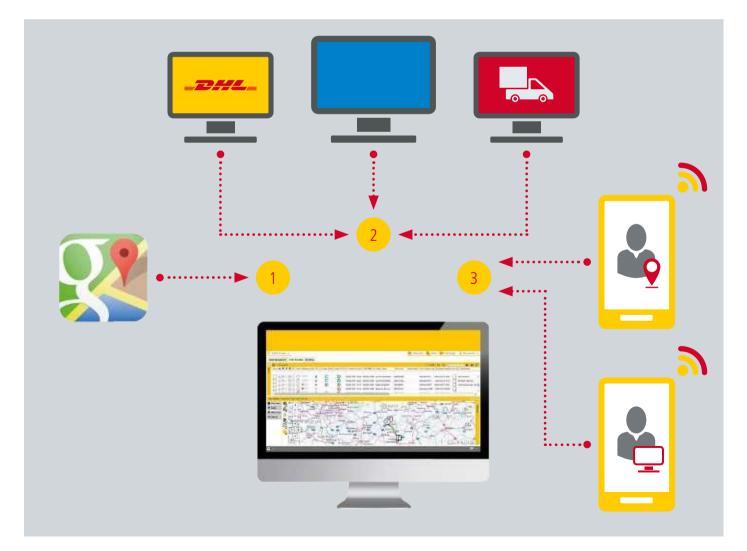
New technology and systems integration has taken the hassle out of real-time order tracking and engineer deployment. DHL's Sameday Visibility Tracker system now serves the U.K., France, Germany and Sweden, helping more than 500 couriers track approximately 40.000 orders to date.

The system uses an integrated routing engine combined with real-time traffic information to provide accurate delivery deadlines to give better service control and real-time point-of-delivery information. The control tower screens provide visibility on all orders, live status updates including the couriers' position on the road for the customer's call center, and the exact same information is available for the engineers using the application on their mobile devices. Geo-fenced zones will alert the engineer when the courier is on site, signature is done on the application and straight away an IOD is

generated and visible for all parties involved. A Courier App linked to the control tower desktop provides real-time updates on position and reduces order queries to and from our customers call centers.

Meanwhile an Engineer App is linked to the Visibility Tracker, so the engineer is always up to date on shipment position, which significantly reduces the queries at our customers' side between engineers and the customers' call centers, as the engineer has the same information on his Engineer App and a realistic estimated time of arrival thanks to accurate traffic information allowing for better planning.

The system also facilitates predictable invoices, and speeds up the invoicing process by providing one source for reporting and billing. Users reported increased profitability in event management activities, better engineer planning and reduced manual calls to call centers. Open connectivity ensures the system can integrate into any other carrier's transportation management system (TMS).



AUTOSTORE: RISE OF THE ROBOTS

DHL Supply Chain, in partnership with Swisslog, has established Asia's first robotic warehousing system in Singapore for one of the world's leading semiconductor companies. Called AutoStore, the system quadrupled storage capacity without expanding DHL's 7,500 square meter footprint, while ramping up productivity. It's ideal for places where higher throughput is needed but space is severely restricted.

The warehouse manages in-bound customer inventory from 20 different countries and distributes outbound to customers in 54 countries. There are two main elements in this state-of-the-art warehouse automation system. The first is a light and strong three-dimensional aluminum grid in which more than 63,000 bins are stacked. The second is a squad of 36 battery-operated robots travelling on tracks on the top of the grid to collect bins for humans to carry out picking or put-away at 10 work 'ports'.

The grid itself increased storage capacity by a factor of nearly four, from 6.5 million units to 2.5 billion units, while the robotic retrieval system increased throughput by 40 percent. The automated goods-to-person picking approach also reduces safety hazards. Integrated ERP and warehouse management systems allow the seamless flow of information between the customer and DHL, ensuring higher inventory integrity and drastically cutting the incidence of errors.

The robots are works of engineering art. Each has two sets of wheels that allow it to move in four directions to any point in the grid. Equipped with robotic arms, they lift the required bins from the grid and take them



to picking ports, guided by a controls and location management system, with instructions transmitted via radio frequency. The robots recharge automatically.

Picking ports are installed at all sides of the grid. When a robot delivers a bin to a port, the port exchanges this bin with the previously used one, which is returned by the robot back to storage in the grid. Thus, new bins are delivered back-to-back, which results in fast processing. Perhaps the best thing about the system is that it was configured to fit DHL's existing facility and was up and running in a matter of months, without disrupting legacy operations.

VIRTUALLY THERE: TELEPRESENCE SITE TOURS

If companies are not based close to a DHL Lighthouse Site – which offer best in class examples of DHL operational capability, innovation and industry leadership – there is another way to take a site tour. Virtual Site Tours (VST) use the latest telepresence technology, enabling customers to experience a Lighthouse Site simply by dialling in from one of DHL's remote telepresence facilities based around the globe.

Once the locations are connected over telepresence the tour starts with a site presentation, followed by the warehouse tour; it closes with questions and answers. The general tour flow follows a predefined approach but can also be customized according to customer interests.

The VST solution was launched and piloted successfully in November 2014 in the multi-user technology site in Beringe, the Netherlands, and further sites will be rolled out this year to provide an even greater offering of interesting DSC sites.

Virtual Site Tours offer numerous benefits. By enabling customers to view operational capabilities remotely, the 'virtual' tour responds to their time restraints and minimizes travel and costs. Customer objectives and special interests such as particular products, solutions, and services are defined before the tour so that it can be tailored to their requirements.

Rod Sweet; Tony Greenway





OPTIMIZING OPERATIONS

Technology companies are increasingly looking for 'transformational outsourcing' deals to reduce complexity in their supply chains.

echnology companies are pioneering a radical rethink of their supply chains in order to drive out cost and complexity and improve their customers' experience. Dubbed 'transformational outsourcing,' the process involves companies asking fundamental questions about what they do, what they should be doing, and what they can ask others to do for them.

The new focus on transformational outsourcing is one of the unsung benefits of the global financial crisis. "The financial crisis forced technology companies to evaluate their cost structures," says Damian Pike, Vice President of Innovation at DHL Specialist Services. "They went on the hunt for extraneous costs and drove them down. Companies were empowered to make bolder decisions."

But there is only so much you can cut and what the exercise revealed was just how fragmented regional and global supply chains were, having come together over time through acquisitions or just through developments in various territories having proceeded independently. The result is limited visibility across the piece and significant variations in customers' experience.

"This is a problem for technology companies because they have a much higher focus on lifetime customer retention," says Pike. "They need to make sure that if a customer buys a server or a television once, they always come back. That shifts the spotlight onto how you manage the total cost of ownership, not just the cost of outbound delivery. That also drives the need for a simple supply chain because you need a more creative way of delivering the value."

Developing a partnership

In 2014, DHL won a European supply chain award with its customer, Telefónica, for a scheme to make use of social media feedback to improve the customer experience. DHL tracks social media activity related to supply chain matters and uses that information to improve supply chain initiatives.

With another customer, data was captured to record what the company sent out and what it got back, which allowed millions of dollars worth of savings through a better understanding of what product they should be sending and when. "Because of our scale and financial strength we have the ability to have some quite interesting conversations about assets, liabilities, balance sheet and working capital to try and work out what is the optimal configuration," says Pike.

Novel solutions could include, for instance, helping retail assistants cut the number of returns by having Apps on their iPad that guide them in exploring whether there is something they can do to make the customer happier with their purchase. Inventory financing is another area, focusing on how to optimize the balance of the ownership of inventory.

To make transformational outsourcing work, however, companies have to develop a partnership style of relationship with logistics suppliers. Pike advises them to initiate more of a dialogue earlier around what it is they want to achieve, as opposed to getting caught up too early in pricing preconceived procurement approaches. "One of the drivers for transformational outsourcing," he says, "is customers asking: 'How do I configure myself so that the supply chain team is focussed on strategy and customer satisfaction and not on operational, day-to-day challenges?"

Rod Sweet



TRANSFORMING KONICA MINOLTA'S SUPPLY CHAIN

Global electronics manufacturer Konica Minolta has outsourced its logistics management to DHL – with transformational results.

onica Minolta – the global electronics manufacturer – has considerable expertise in imaging, optical, sensing and printing products and services. It did, however, face a big challenge: producing such a broad and high tech product line for the Japanese market meant managing a complex logistics structure — and that was difficult, given its in-house supply chain resources.

"With more than 100 logistics partners in Japan, we did not have enough resources to manage them all," says Takashi Kurimoto, Director of the Supply Chain Management Center for Konica Minolta in Japan. "We needed one solution provider to manage them and optimize our Japan logistics operations. Our biggest priority was to lower our costs."

So, in 2013, Konica Minolta contracted DHL Supply Chain (DSC) to be its lead logistics provider (LLP). Apart from performing a set of logistics services, Konica Minolta wanted DHL to apply expertise, resources and oversight to the company's entire domestic logistics operation in Japan. Over the long term, DHL was also expected to implement lean logistics processes, cost management visualization and end-to-end supply chain planning and design, with the ultimate aim of taking over control of Konica Minolta's logistics sites in Japan.

Significant benefits

Konica Minolta also wanted to increase its supply chain flexibility and resilience. "Our experiences with the natural

disaster in Japan showed how difficult it can be to recover your supply chain after such an event," says Kurimoto. "Also, when we change product design, we need those changes to carry through to our parts suppliers, which is always a challenge, particularly given the high velocity of an electronics supply chain."

The LLP arrangement has already delivered significant benefits to Konica Minolta. "DHL has hit our first-year targets to reduce logistics costs and expand services," Kurimoto reports. "DHL Supply Chain has transformed our supply chain operation into a more controlled and efficient one by implementing various process improvements. We are very much satisfied."

Other achievements include properly setting up a new distribution facility as part of restructuring the domestic distribution network; introducing quality improvement processes into DSC operations as a step toward optimizing warehouse operations; establishing more effective key performance indicator (KPI)-based quality management; and reducing transportation costs by standardizing contracts and implementing shared trucking.

The success of this LLP arrangement isn't just benefiting Konica Minolta long term; it has also spurred interest in strategic supply chain management outside of the company. "LLP was not so popular in Japan a year ago, but based on our experience, other companies that see what we are doing are studying it and starting to consider similar solutions," says Kurimoto. ■ Rod Sweet



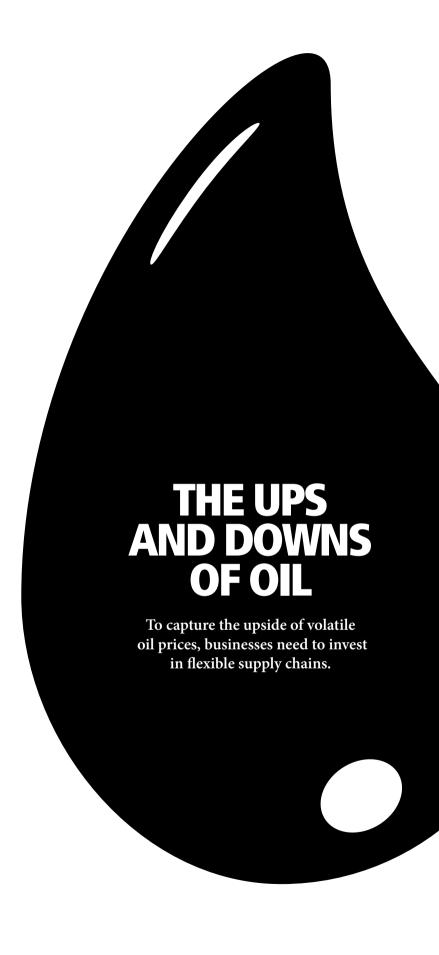
BUSINESS

t face value, the plunge in prices from over \$100 a barrel in June 2014 to below \$50 in early 2015 delivered a familiar cast of winners and losers. Cheaper fuel benefits consumers, who pay less to run their homes and cars, leaving them with more disposable income. Analysts reckon that every \$10 drop in the oil price leads to roughly 0.25 percent growth in global gross domestic product, delivering – to quote the International Monetary Fund – "a shot in the arm" to the world economy.

Plenty of industries like cheap oil too. "Transport is the most obvious – airlines, shippers," says Amrita Sen of Energy Aspects, a London-based consultancy. Sectors such as agriculture with its use of fertilisers and energy-gobbling irrigation systems also stand to gain. Other winners are governments that pay costly fuel subsidies, estimated to be a global \$550 billion per year.

The most obvious loser is the oil industry itself. Facing dramatically tighter margins, oil companies are cutting costs – the North Sea oil industry has shed more than 1,000 jobs in the last year, for example – and taking a hard look at their current and future project plans. According to investment bank Goldman Sachs, some \$1 trillion of spending on future projects is at risk thanks to the fall in the price of crude.

In practice, however, the economic effects of fluctuating oil prices tend to be rather more nuanced. Exactly how many oil projects will be shelved or cancelled is far from clear. Big oil projects have many stakeholders, including governments keen to keep petro-dollars flowing into their economies. At the time of writing, for example, Saudi Arabia and other big OPEC producers had not chosen to cut production in response to falling prices. Political upheavals matter too. Conflicts, economic sanctions and shifting international relationships can all affect the flows of oil around the world. The high cost of developing many new oil fields, meanwhile, makes companies extremely reluctant to close sites that are currently in production, and investors, who want some kind of return for the billions already invested in finding and developing new reserves, may be willing to bear short term losses as they wait for prices to rise again.



Changing demand

Tight margins may even provide new opportunities in the oil and gas sector, as companies look for technologies that help them cut extraction costs and improve operating margins. And while volatile prices make some kinds of new oil development riskier – especially big projects in remote areas – they may make investment in others more appealing. In its Oil Market Report the International Energy Agency suggests that the "light, tight oil" revolution in the U.S. may result in a historic shift in the industry: Hydraulic "fracking" technology, with its lower upfront costs and shorter lead times could allow producers to react more quickly to changing demand.

While the drive in recent years to capture oil and gas from unconventional sources is evidence of the fact that high oil prices stimulate investment and innovation, so are the efforts of businesses and consumers to become more energy-efficient. There are real concerns that cheap oil will harm "clean" industries too. 2014 was a bumper year for the U.S. automotive industry, for example, but it was big, thirsty trucks and SUVs that excited consumers most, not high-tech efficient hybrids or electric vehicles. And the high relative costs of renewable electricity generation can be even harder to justify when there is plenty of cheap gas around.

In the "winning" industry segments, meanwhile, low oil prices may not benefit everyone. Ratings agency Moody's warns that aircraft makers and component suppliers could suffer, as low fuel prices reduce the benefit of aircraft and technologies that cut fuel consumption, encouraging airlines to consider delaying upgrade or fleet replacement programs.

There's even a risk that cheap oil could end up discouraging all kinds of economic activity. Rebecca Harding of Delta Economics warns of negative psychological effects as lower prices reduce the nominal value of trade, contributing to a "spiralling down" of activity. "Everyone in theory should benefit, but the problem is that while prices are going down, people start to fear deflation, which can become self-perpetuating."

Supply chain flexibility

For many companies, especially those with global supply chains, fluctuating oil prices have even more complex and contradictory effects. Only a year ago, for example, oil prices were high and still climbing. Expensive oil doesn't just drive up logistics costs – it also slows supply chains down, as companies switch to cheaper, slower forms of transportation. During previous oil price peaks, container-shipping lines even slowed the speed of their vessels to reduce fuel consumption, extending Asia-Europe shipping times by up to four days. That in turn pushes up inventories, reduces supply chain agility and makes quality problems more costly to fix. Such factors have played a significant role in the recent rise of on-shoring and near shoring of manufactured goods.

Low prices mean those strategies may have to be revisited. In January 2015 Lloyds List reported that container shipping lines were considering using fewer, faster steaming vessels on major routes as reduced operating costs outweighed the cost of extra fuel. It's by no means clear that cheaper transport will reignite the growth of the same long distance supply chains, however. The structure of China's energy industry, and its heavy reliance on coal, has meant that energy prices have fallen less there than they have in many other parts of the world.

As companies look for ways to ride out today's oil price changes, while also protecting against future volatility, supply chain flexibility is likely to be key. A company with manufacturing facilities in China and Mexico, for example, may be able to shift the product mix between them as relative energy, labor and transportation costs change. "The days of static supply chain strategies are over," writes MIT Professor David Simchi-Levi in his book, Operations Rules. "With increasing costs and changing markets, companies must monitor and re-evaluate their network and supply chain strategies on a continuous basis."

Fred Schulenburg; Jonathan Ward



alma Hareb means business. Since 2005 she has been in charge of one of Dubai's major economic drivers, Jebel Ali Free Zone (Jafza), home to more than 7,300 companies, including 120 Fortune Global 500 enterprises.

Jafza and DP World, which operates Jebel Ali Port, have helped secure the emirate's position as a global trading hub and Salma's quest is "to provide our customers with unbeatable logistics infrastructure, using the world's best multimodal connectivity to enable them to reach any part of the world at the fastest pace." Here she talks to *Delivered*. about her role in business and in life.

Jafza is going from strength to strength. What are the latest developments?

Jafza's focus has been on physical goods movement. We are now moving toward market places, connecting physical goods with people. Recently we launched Halal Food Zone and an ecommerce hub within TechnoPark (a sister company of Jafza). We are also developing more efficient and new ways for customers to access capital through NASDAQ Dubai. Businesses are always in search of capital and the equity market serves as an important source. We also continue

to develop infrastructure across all Economic Zones World properties, and will be investing more than AED1.3 billion for infrastructure development up to the year 2018.

Looking into the future, where do you see Dubai, in terms of growth and in terms of trade and logistics? Dubai and Jafza would become a destination for trade, finance and tourism, by creating marketplaces. Within trade

ABOUT SALMA HAREB

Salma Hareb is the first woman to be appointed CEO of a free zone in the Arab world. She was recognized as the second most influential Arab woman in Government in the Middle East and North Africa region by Forbes Middle East in 2013; and rated among the 100 most powerful Arab women by CEO Middle East, as well as the Asian Business Magazine. As head of Economic Zones World, she leads Jafza, Technopark, and AutoZone. Among the strategic developments she has led is the creation of Dubai Logistics Corridor, between Jebel Ali Port, Jafza and Al Maktoum International airport, designed to handle 12 million tons of freight under a single customs bond.

and logistics, Dubai would become a destination marketplace for more vertical markets for different products and services such as food, automotive, medical equipment, pharma and fashion, serving MEASA (Middle East, North Africa and South Asia).

How will the development of Etihad Rail, and of the GCC Rail Network, alter the way that goods flow? Do you believe you will be able to capitalize on these, and how?

The upcoming Etihad Rail and Dubai's link to the GCC rail network will complete Dubai's multi-modal transport model. Etihad Rail augments Jafza's superb multi-modal offering as trains will pass through the free zone, and provide a consistent and predictable option for GCC-bound freight.

Dubai has just won the bid for Expo 2020. What does this mean to the emirate, and will this also have an effect on Jafza?

We have already begun to see the positive effects on the economy, as all sectors start gearing up for massive developments. Overall, the Expo 2020 will have a trickledown effect on all sectors of the economy. In addition to the construction and industrial sectors, we are especially expecting a boost in the hospitality and services sector, as the country prepares to host more than 25 million visitors during the 6-month event.

As the premier free zone in the region, a boost in Dubai's economy will certainly have an impact on Jafza as well. The Expo 2020 site is practically next door to Jafza, and this provides our customers with tremendous opportunity to be part of the general development going on in the area.

Do you foresee competition from neighboring countries or Abu Dhabi, which are also building up further their trading and logistics capabilities?

Competition has always existed, and it's always growing. Our goal is to continue to adapt to the external environment and remain the leaders of change in the industry. Despite the proliferation of free zones, Jafza has continued to lead innovation. We continue our pursuit for excellence and continuously improve our infrastructure and services to stay ahead of the curve.

You recently welcomed the first delivery drone at Jafza. Do you see a future where drones will be used for transport, and are there any plans for Jafza to do so?

The Unmanned Aerial Vehicle for delivery we tested recently is one of the many concepts and ideas we are constantly vetting to improve the quality of service. Delivery of time-sensitive documents and packages etc. may be one application of UAVs in the future. If it is found to be feasible, we will certainly be adding it to our repertoire of services.

ABOUT JEBEL ALI FREE ZONE

Established in 1985, Jafza is one of the world's largest free zones, covering an area of 57 sq km and host to some 7,300 companies from 125 countries. In 2013, its non-oil trade amounted to \$90.2 billion. Jafza shares a location with the world's largest man-made port, Jebel Ali Port, which means it is able to facilitate excellent sea connectivity with 170 shipping lines around the world. The largest container port between Asia and Europe, Jebel Ali has the capacity to handle 15 million containers annually.

In a male-dominated industry such as logistics, how do you see women bringing change?

I don't believe there is a difference between genders. What I bring is my passion and the belief that we have what it takes to achieve No. 1. Women can do anything they set their minds to. It's the amount of work and determination that makes the difference, not gender.

Some of our readers may be surprised to see a female business leader of your stature in a Muslim country. What would you like to tell them?

Islam is one of the most forward-looking religions the world has ever known. It is, unfortunately, the vested interest of individuals that end up giving it a bad name. The rights and privileges afforded to women in Islam are unprecedented, and Islamic history is rife with examples of women leaders in all fields of life, including trade and business. In the UAE we are fortunate to have leaders who understand the essence of Islam and encourage women to play their part in national development in all fields of human endeavour, from homemaking to business.

What are your interests outside work?

In the new world economy, work and personal life are highly integrated. We are connected 24/7. But I continue to enjoy time with my family, working out and learning through reading and meeting interesting people. I am a fan of design and art, and have a passion for beauty and decorating. I enjoy cooking in the little free time that I get.

In business and in life, what drives you?

We need to always strive for something greater than ourselves. My focus on my children and their growth is my passion. Developing Economic Zones World, and the EZW family to strive for No.1 gives me the energy and the joy to pursue the day-to-day activities to serve our customers and other stakeholders.



20%
The amount that Jafza

contributes to Dubai's GDP



LIFT-OFF FOR DUBAI'S AEROTROPOLIS

In 2011, *Time magazine* named the aerotropolis one of its 'Ten ideas that will change the world'. For Dubai, it is the final piece in its quest to establish itself as a truly global hub.

16
MILLION
Dubai World Central's
projected annual capacity in

terms of tonnes of cargo

n aerotropolis is a new urban concept that connects businesses, people and goods to global market places. The difference is its airport is at its center rather than on the outskirts, with a city built around it. According to Dr. John Kasarda, Professor at the University of North Carolina's Kenan-Flagler Business School, "airports will shape business location and urban development in the 21st century as much as highways did in the 20th century, railroads in the 19th and seaports in the 18th."

The biggest aerotropolis of them all is currently in the works in Dubai. Covering an area of 145 sq km, Dubai World Central (DWC) is around twice the size of Hong Kong Island and is designed to be a self-sustained economic zone upon completion. Centred on Al Maktoum International – projected to be the world's largest airport with a planned annual capacity of 16 million tonnes of cargo and over 220 million passengers – DWC comprises eight districts including residential, logistics, aviation, commercial, humanitarian, exhibition, golf and the airport itself.

In 2014 Dubai's ruler, HH Sheikh Mohammed Al Maktoum, approved a \$32 billion expansion of Al Maktoum International, expected to be completed in two phases over six to eight years. The existing facility at DWC includes a single A380 compatible runway; a passenger terminal with a capacity of 5 million passengers per annum, a cargo terminal building with a capacity of 1 million tonnes per annum and a 92-meter air traffic control tower.

An integral part of DWC is the aviation district. Designed to meet the needs of the industry, from design and development to the operation and use of aircraft, the district caters to the practical requirements of MROs, FBOs, light industries, R&D and educational facilities.

With its central east-west location, DWC will be able to function as a global trade hub and provide access to the emerging MENASA (Middle East, North Africa and South Asia) markets where around one quarter of the world's population resides.

DWC's logistics district is all set to provide the infrastructure for efficient regional and global distribution. Catering to contract logistics, integrators, freight forwarders and agents, the logistics district is a free-zone environment that offers storage and distribution facilities, serving the needs of the global supply chain industry. The logistics corridor enables seamless connectivity between Al Maktoum International and the Jebel Ali seaport, the sixth largest container terminal in the world. Direct access to road networks and a planned Etihad rail link which is due to be completed in 2018 create a fully multimodal logistics platform.

Mohsen Ahmed, Vice President of the logistics district, believes DWC will cement Dubai's location as a global hub, offering companies access to untapped markets and creating new trade flows – for example from Africa to the CIS countries. "Dubai is well ahead of the curve," he says. "It has been able to successfully anticipate the future needs of the country as well as the wider region. Dubai World Central is the perfect example of this in that it has been designed to cater to the rapidly evolving economy. What DWC is doing is creating a complete ecosystem offering speed, seamless connectivity and access to state of the art facilities that will empower businesses to propel Dubai as a leading global economy."

Michelle Bach

tinyurl.com/ del-aero

hotos: DWC, Ute Grabowsky/photothek.net

CAR TROUBLE

A new white paper warns that the automotive sector is facing a supply chain talent shortage – and maps out a possible way forward.

54%

the shortage of supply chain talent at middle management level (source: Supply Chain Insights, LLC) global shortage of supply chain talent has placed the automotive industry at the center of a "perfect storm" that could threaten its future prosperity. That's a key message from a new white paper by Lisa Harrington, President of the lharrington group LLC and Senior Research Fellow, Supply Chain Management Center, Robert H. Smith School of Business, University of Maryland. The paper, which bases its conclusions on interviews with industry leaders, analysts, headhunters and academics worldwide, suggests that the sector must start to think about logistics talent as a strategic corporate asset – and take action to tackle shortages of skilled personnel now, before they become critical.

Talent matters so much for the automotive industry because its supply chains are unique in their complexity and in their rapid pace of change. The average number of components per vehicle has doubled over the last decade, for example, and will continue to rise as consumers demand safer, more technologically advanced and more fuel-efficient cars. Meanwhile, the industry is undergoing a "tectonic shift" as parts are sourced from across the globe and growth moves from mature economies to emerging ones. And as sales are moving to Asia and



the BRIC economies, so is production. Vehicle assembly plants are springing up in these booming new markets, with component manufacturers hot on their heels. Finding enough skilled people to manage its supply chains is becoming tremendously challenging for the industry, warns the white paper. In emerging regions, there often isn't an established pool of experienced professionals upon which to draw, with particular shortages of people with the high levels of technical skill needed to manage sophisticated global and just-in-time supply chains. In mature markets, meanwhile, changing demographics mean the industry's most experienced people are retiring faster than they can be replaced. Today, demand for supply chain professionals in the U.S. alone exceeds supply by six to one, and that figure is expected to rise to nine to one in the coming years. Up to a third of the existing supply chain workforce is already at or beyond retirement age.

Options

Tackling the shortage of supply chain talent will require the combined efforts of industry, governments and academia, says the white paper. Key steps include increasing the number of places on supply chain related degree and MBA courses, and the number of faculty available to teach those courses. The perceived status of a career in supply chain will also have to rise. But automotive companies have a significant role to play themselves in retaining and expanding critical supply chain skills. The white paper describes four tangible steps companies can take to make this happen.

First, they should expand their own education options, through the provision of supply chain e-learning courses, for example, and through collaborations with external academic institutons. Second, they should adopt job rotation programs, exposing supply chain professionals to different roles and functions through the company and including supply chain experience in managers' career development plans. Third, they should formalise the process of knowledge transfer between their most experienced supply chain professionals and younger staff, for example by introducing shadowing and mentoring programs. Finally, says the white paper, companies must maximise their change of attracting and retaining scarce talent by becoming "employers of choice": ensuring their compensation offerings and career progression opportunities make a role in the supply chain organization appealing for high potential individuals.

• Jonathan Ward



EASTERN PROMISE

Since 1989, the Asia-Pacific Economic Cooperation (APEC) forum has brought together Pacific Rim member economies to work together to promote free trade and economic cooperation throughout the Asia-Pacific region. *Delivered* investigates the business and economic prospects of three of APEC's 21 member countries: Japan, the 3rd largest economy in the world, plus Vietnam and the Philippines, two rising stars.

t the 2014 Asia-Pacific Economic Cooperation (APEC) summit held in November in Beijing, Chinese president Xi Jinping told business leaders from 21 member countries that China's economy was slowing down and that gross domestic product (GDP) growth is likely to drop further in 2015. "Risks are indeed there, but they are not that scary," President Xi said, trying to assure CEOs that China will still be among the top performers in the world.

Xi is probably right. The World Bank recently predicted China's GDP growth in 2015 would be around 7.1%, compared with the global average of 3%. But, still, foreign investors are hedging their bets and looking to do business in other promising APEC countries, such as Vietnam and the Philippines. Vietnam, for example, attracted \$10.3 billion in foreign direct investment (FDI) from January to August 2014, surpassing the \$8.9 billion received in the whole year of 2013, according to the nation's ministry of planning and investment. And, in the Philippines, FDI between January and October in 2014 reached \$5.3 billion, up 47% from \$3.6 billion received in 2013, according to the country's central bank, Bangko Sentral NG Pilipinas.

In addition, statistics show that – despite its recent financial woes – foreign investors are also looking at the highly developed economy of Japan, especially after the Abe administration took office in late 2012. Japan attracted \$3.71 billion in FDI in 2013, more than quadrupling investment from 2012, according to the World Bank.

So what is the business climate like currently in Vietnam, the Philippines and Japan? And where are these APEC countries heading in the near future?

PHILIPPINES

"SERIOUS ABOUT GROWTH -AND OPEN FOR BUSINESS"

he APEC 2014 summit was a chance for the leaders of China and Japan to have an ice-breaking meeting after an array of flashpoints between their two nations since 2012. This was an important step because – as the Japanese prime minister Shinzo Abe told the Washington Post – "as far as the economy is concerned, China and Japan do have an inseparable relationship."

Abe is under great pressure to improve Japan's economy, which fell back to recession in late 2014 due to an increase in consumption tax by 3 percentage points in April that dampened household spending. Abe's measures to tackle the issue is delaying another round of consumption tax rises, as well as continuously pushing the implementation of his famous "Abenomics" – a raft of measures he believes will revive the Japanese economy. Abenomics is composed of "three arrows": structural reforms to attract investment, a robust fiscal policy, and aggressive monetary easing.

"The three-arrow measures are critical because they will affect labor, agriculture, trade and investment," says Jim Fatheree, president of the U.S.-Japan Business



JAPAN

Population:127 million
GDP: US\$4901.5 billion
World Economic Forum's
Global Competitiveness Index:
6th place (out of 144 countries)
World Bank Group's Ease of Doing

Business ranking: 29th place (out of 189 countries) DHL Global Connectedness Index: 40th place (out of 140 countries)

http://tinyurl.com/del-globalconnect

Council. "2015 will be a critical year in terms of implementing new measures that will spur productivity and longer term growth."

Fatheree believes that Japan's participation in negotiations for the Trans-Pacific Partnership (TPP) – a proposed regional regulatory and investment treaty – is also vital, because it will not only open the market to trade, but also send a strong signal to the outside world that Japan is serious and open for business. "Prime Minister Abe has perhaps a three-year window to push these reforms, so opportunities should increase," he says. Japan is also negotiating a Free Trade Agreement with the EU, which the government hopes to conclude by the end of this year.

Under the arrow "monetary easing", the Japanese yen is expected to continue to depreciate in 2015, from the current 117 to 140 against 1 US dollar, according to Yoshikiyo Shimamine, an economist at Japan's major insurance company, Dai-ichi Life. "With the recovery of global economy, especially the U.S. economy, a weak Japanese yen will largely increase exports, therefore benefitting Japan's overall economy," Shimamine told the Japanese media J-Cast.

Bringing manufacturing back to Japan also makes more sense with a weakening yen due to high cost in imports. Japanese electronics manufacturers such as Sharp and Panasonic are discussing the possibility of moving the production of some products back to Japan – a move that is in line with Abe's strategy, a major part of which is adding jobs and boosting domestic production. However the aging population is a challenge which Japan needs to address.

Admittedly, this is probably not the best time for foreign companies exporting products to Japan. However, because Japan is still an affluent country, there are many opportunities for investors in certain sectors, including health care, IT, energy and others, for both B2C and B2B sales, says Jim Fatheree. The local talent pool also benefits foreign companies hiring in Japan, which is home to a highly educated and talented workforce.

"Lateral movement between companies for mid-career people is low relative to the U.S., Europe and other major economies," says Fatheree, "but the commitment to lifetime employment is also receding among the large Japanese companies, creating new opportunities for foreign companies to find good executives and workers."

"UNTAPPED MARKET OPPORTUNITY"

he Philippines, the host country for APEC 2015, has been under the radar for years. Yet having received investment grade ratings from all three major rating agencies, it is starting to transform into something of an Asian Tiger.

GDP growth in the first three quarters of 2014 averaged around 5.8 percent in the Philippines, lower than 6.3 percent in 2013; but the key macro-economy indicators such as inflation and interest rates remained stable, largely driven by a steady flow of overseas Filipinos' remittances as well as the expansion of the business process outsourcing (BPO) industry, according to the rating agency Fitch. In November 2014, Moody's upgraded the Philippines' credit rating, following S&P's raise in May. Both agencies cited the "stable outlook" and efforts to "improve the nation's economy and government"; while Moody's particularly acknowledged good governance and an anti-corruption campaign launched by President Aquino when he took office in

2010. Fitch highlighted the Philippines' stable outlook, robust economy and improved fiscal management.

In May 2014, a report from Deloitte Touche called Competitiveness: Catching the Next Wave: the Philippines, highlighted that – if these reforms continue – the country could prove to be one of the region's growth leaders in key industries, including manufacturing. "The strong growth in global manufacturing to 2033 will drive world growth, and this presents the Philippines with great potential to integrate into the global supply chain of high-value manufacturing," said Gary Coleman, managing director, Global Clients and Industries, Deloitte Global. "If the government makes smart investments in infrastructure – including roads and harbors – that would help to boost the construction and transportation sectors and lead to higher productivity growth in the coming years as well."

Yet the Philippines has the lowest Foreign Direct Investments (FDI) among ASEAN countries, according to 2014 United Nations Human Development Report, with only 1.12 percent of its GDP coming from FDI, compared

VIETNAM

Population: 90.7 million

GDP: \$170.6 billion

World Economic Forum's
Global Competitiveness Index:

68th place (out of 144 countries)

World Bank Group's Ease of Doing Business ranking: 78th place

(out of 189 countries)

DHL Global Connectedness Index:

33rd place (out of 140 countries)

"YOUNG - AND INTERNET-SAVVY"

n 2014, Moody's and Fitch both upgraded Vietnam's credit rating for its "improved economic stability." These were significant moves because social and political stability and low labor costs may lure manufacturers away from China, where the lowest monthly minimum wage is around \$201, compared with Vietnam's \$114. Vietnam still faces challenges including a lack of English skills, market efficiency, macroeconomic stability and a weak (although improving) banking sector. Yet 78 percent of its population is of working age; while its e-commerce infrastructure, including transportation and broadband internet access, is developing along with the growing economy. Inflation is in check, and the World Bank is predicting GDP growth of 5.6 percent in 2015.

The sector landscape in Vietnam continues to develop in interesting ways. While many investors are still to be found in traditional industries such as textile manufacturing, a growing number inhabit the technology space. For example, Samsung, the Korean electronics maker, is to build a \$3 billion smartphone plant in northern Vietnam, its third plant in the country to date, while other big tech players in the country include Microsoft and Intel.

to 2.35 percent in Thailand, 4.17 percent in Malaysia, and 6 percent in Vietnam.

Imports have increased year-on-year, with growing domestic demand for consumer goods and petroleum products. And, as of November 2014, semi-conductor and electronics products were the country's largest exports; so no wonder companies such as SPI Semi-Con have set up bases here to take advantage of the educated, English-speaking work force.

Semi-Con is located in Makati, one of the special zones of Philippine Economic Zone Authority (PEZA), a scheme to help companies develop businesses with government incentives. So far, PEZA has over 300 special zones over the country, including the lower tier cities such as Cebu and Baguio. "The Philippines is the new toast of the town among global investors, performing much better than many emerging markets such as Brazil and South Africa," says Richard Heydarian, political science professor at Manila-based De La Salle University (DLSU). "I think there are concrete reasons for optimism over the outlook."



THE PHILIPPINES

Population: 100.1 million

GDP: \$272 billion

World Economic Forum's Global

Competitiveness Index:

52nd place (out of 144 countries)

World Bank Group's Ease of Doing

Business ranking: 95th place

(out of 189 countries)

DHL Global Connectedness Index:

58th place (out of 140 countries)

Once, Vietnam was one of Asia's poorest nations, but two historical milestones have helped it grow exponentially in the past decades. The first was in 1986, when the Vietnamese government launched its "Doi Moi" economic reforms to create a socialist-oriented market economy; the second came in 2007 when the country was approved as a member of the World Trade Organization. In recent years the government has been keen to move further up the value chain and shake off Vietnam's image as a nation of only cheap, low-skilled labor. Dang Xuan Quang, deputy director of the Foreign Investment Agency under the Vietnamese Ministry of Planning and Investment, said in October that the country is to boost FDI in four sectors: supporting industries, infrastructure development, human resources and agriculture. That same month, Japan's Fujitsu partnered with Vietnam's top IT company FPT to test Fujitsu's food and agricultural cloud service, Akisai Cloud, in Vietnam; a project that allows Fujitsu to remotely monitor and control conditions of plants in testing areas, and later transfer the work to data centers in Vietnam.

Highly skilled talent is essential to develop such hightech industries; but according to a World Bank report issued in July, the poor quality of Vietnam's labor force remains a challenge. "Employers continue to report [the lack of] availability of skilled workers as a more severe binding constraint than labor market regulations or taxes," the report noted. Vietnam ranks at number 53 in the Economist's 2015 Global Talent Index out of a total of 60 countries which leaves companies competing for limited high-quality local talent. Chemo Group, the Spanish pharmaceutical company, is one of them. The people they find "have a good level of knowledge and professionalism, thanks partly to the existing student exchange programs between Vietnamese and foreign governments," says Philippe Malecki, general manager of Vietnam, Myanmar and Cambodia at Chemo. As an illustration, Malecki points out that several medical universities in Paris have student exchange programs that are extremely beneficial to pharma companies in Vietnam. However, admits Malecki, "hiring is one thing - keeping them is another. The average turnover in the pharmaceutical industry is 16%."

On the other hand, Vietnam provides a dynamic market for companies like Lazada, a Southeast Asia-focused B2C platform owned by the Berlin-based Internet company, Rocket Internet. "The Vietnam online market consists mostly of young, internet-savvy consumers," says Lazada Vietnam CEO Alexandre Dardy, "and some of our most popular products are technology-related, fashion and lifestyle items."

Read more about DHL's view on business in Vietnam at tinyurl.com/del-vietnam



LATIN AMERICA: COSTS AND OPPORTUNITIES

The economies of Central and South America have prospered on the back of vast mineral and agricultural wealth. But with commodity prices sliding to record lows, how will the region fare?

ver the last decade, rocketing natural resource prices encouraged a spike in investment in Latin America, as producers rushed to cash in on rapidly rising demand from China. The region accounts for 30 percent of global investment in the mining sector, for example. That was good news for many countries, with strong economic growth and rising wealth.

But that resource-driven boom came with its own costs, says John Price, managing director of Americas Market Intelligence. His company has been monitoring economic and commercial trends in the region for the past two decades. Strong currencies and high input costs across Latin America led to "Dutch disease" – a loss of competitiveness in other sectors, like manufacturing,



which struggled to compete with products imported from overseas.

Now, with the resource "super cycle" apparently coming to an end, and many commodity prices at their lowest levels since before the 2008 financial crisis, the world looks like a very different place for countries that have grown to depend on natural resource exports. "We saw really dramatic reduction in new mine construction last year," says Price. This slowdown in investment was inevitable, he says, as mining companies adjust their plans to suit a lower price environment, and as nervous investors make it harder to raise the billions of dollars needed to develop such huge and risky projects. It may not be prolonged, however. "In the short term the industry still has some consolidation to do, but overall Latin America continues to be a good region for mining, and

we expect to see an uptick later in the year as they restart the projects that still make sense," says Price.

When it comes, the rebound in the mining sector is likely to reflect a new risk and cost-sensitive environment, however, with investments focussed in politically stable regions like Peru, Chile, Brazil and Mexico and companies perhaps willing to proceed more slowly in order to keep construction costs under tight control. To resume the rapid economic growth they have become used to, therefore, Latin American countries will have to look beyond natural resources.

For some countries in the region, those opportunities will come far more easily than others. Among the best placed, says Price are those with "the right combination of labor availability, proximity to good markets and business-friendly government to become natural homes for manufacturing industries." Today, that means Mexico and some of its central American neighbors. The conditions are perfect right now for a renaissance in Mexican manufacturing, says Price. "Energy costs have gone down, transportation costs have gone down and Chinese labor costs have gone up, so when you take productivity into account, Mexican labor costs are now on a par with those in China."

While sitting right next door to one of the largest markets in the world has certainly helped, Mexico's efforts to create a business-friendly environment – through such actions as significant energy market reforms – are also delivering significant benefits. This combination of factors made Mexico the most cost-competitive manufacturing location in the world in 2013, according to figures from the Boston Consulting Group. In fact, all those countries that have pushed through politically painful reforms to make their economies more business-friendly now look set to reap

\$114

The amount forecast to be spent on infrastructure projects across Latin America by 2018



JOHN PRICE, MANAGING DIRECTOR OF ADVISORY GROUP AMERICAS MARKET INTELLIGENCE

John Price, one of the founders of Americas Market Intelligence, has practiced market intelligence in emerging markets, most notably Latin America, for the last 20 years. He is a recognized regional thought leader in the areas of Latin American business climate and business strategy best practices. the benefits. The four Latin American countries that rank highest in the World Bank Ease of Doing Business ratings are also those with the largest growth forecasts for 2015: Chile, Peru, Columbia and Mexico.

The search for broader export markets may also spur Latin American efforts to reform international trade. After being stalled for more than 14 years, for example, trade negotiations between the EU and the Mercosur countries made significant progress last year, thanks largely to strenuous efforts by Brazil. With the country's closely fought general election now behind it, says Price, the Brazilian government may once again be keen to push forward negotiations. Any such agreement would help Latin America's agricultural sector to compete with other Non-EU food producers, suggests Price, and might provide a boost for Brazil's civil aerospace sector.

Latin America's prospects aren't all about export however. With 79 percent of its almost 600 million people living in urban areas, and with an average per capita income of \$9,500, Latin America is becoming an ever larger market in its own right, creating important opportunities for businesses that supply goods and services within the region. That trend can be seen in the shifting disposition of Mexico's booming manufacturing sector, says Price, which is moving away from the U.S. border and beginning to form clusters where they can find the right skills, supply base and logistical links.

The relatively high income levels of Latin America's middle classes are creating growing markets for many of the trappings of modern consumer life, from smartphones and internet connections to air travel. Demographic changes are serving to boost other sectors too. As the region's population ages, for example, demand for healthcare services and medical products is forecast to rise steadily over the next decade and beyond.

Governments in the region are also working to stimulate their economies with support for construction and infrastructure projects. Columbia and Peru, for example are both forecast to see construction continue to grow at 8 percent or more in 2015. In other countries, like Brazil and Chile, however, similar efforts are likely to be limited by a lack of government funds.

Those infrastructure investments matter, and not just as a way of stimulating economic activity. The huge distances and limited connections between Latin America's population centers mean high logistics costs and complex supply chains. And road and rail infrastructures built to facilitate resource exports aren't always in the right place to support other industries. The \$114 billion a year that is forecast to be spent on infrastructure projects across Latin America by 2018 may play a decisive role in helping the continent broaden and strengthen its economies.

• Jonathan Ward

SOLUTIONS

TESTING THE WATERS FOR AUTONOMOUS SHIPPING

The European research project MUNIN investigates whether – and under what circumstances – unmanned and autonomous shipping is feasible.

BRIDGE AUTOMATION

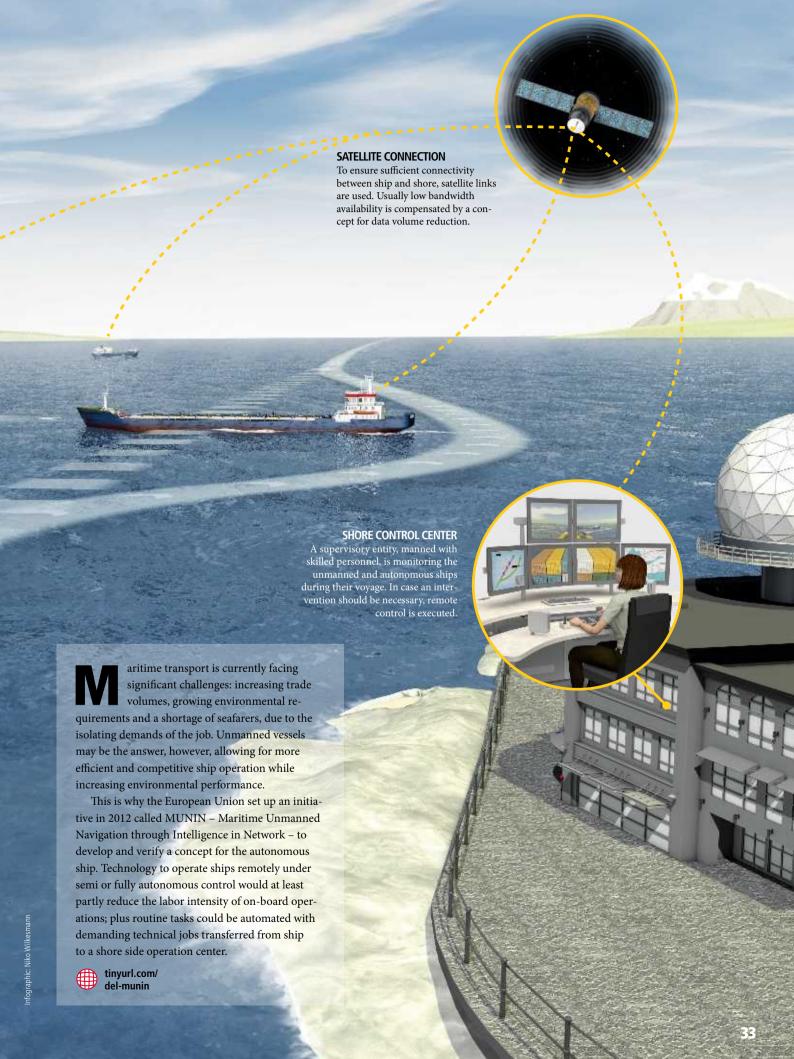
To guide an unmanned and autonomous ship on deep-sea voyages, an advanced navigation system is installed. Based on sensor data, maneuvers for collision avoidance and weather routing are conducted self-reliantly.

ENGINE ROOM AUTOMATION

To enable watch-free operation of the ship's engine room for longer periods of time, a complex monitoring and control system is put in place. Preventive maintenance and energy efficiency optimization ensure highest reliability and sustainability.

SENSOR SYSTEM

To gather information about the present situation in the vicinity of the ship, advanced sensor technology is required. Information about traffic and weather is fused to establish a thorough perception of the local sea area.





AN EDUCATION FOR EVERYONE

Teach For All is a global network of independent organizations that recruit and develop leaders to teach in their nations' high-need classrooms and to work throughout their lives to increase opportunity for kids. It's making a big difference to young lives, inside and outside of the classroom.

n 2012, 24-year-old Atilio Partulanne stepped across the threshold of a classroom in a school on the outskirts of Buenos Aires, Argentina. He was about to start his first day as teacher to a group of mixed ability youngsters from low-income backgrounds, many of whom had experienced violence and drug use – and he was worried. Yet he was confident in the training he had with Enseña por Argentina, part of the global Teach For All network, which is comprised of organizations that recruit and develop their nations' most promising graduates and professionals to teach for two years in their country's high-need

schools and communities. He also believed he could make a difference to the pupils' lives. Even so...

"That first day was scary," admits Atilio. "Many of the students did not want to be there, many had very low self-esteem. I was nervous and wrote my name on the board with permanent marker, so it was there the whole time. At least they did not forget who I was!" One 15-year-old pupil instantly presented him with a challenge: "She told me she did not want to be in my class because she found the subject difficult," he recalls. "I knew I would have to try very hard to convince her



EXPANDED OPPORTUNITY:

Students in high-need classrooms around the world – like this one in Jujuy province, Argentina – have gained from the Teach for All network.

Deutsche Post DHL launched its partnership with the global education network Teach For All in 2010. With the Group's support the Teach For All network grew from 11 to currently 35 independent partner organizations. DHL provides support to eight national partner organizations in Argentina, Chile, Ecuador, Germany, India, Peru, the Philippines, and Spain.

that it was worth staying." He pauses. "She completed the course."

To succeed in a high-need community, you need passion, dedication and to make sacrifices. You also need the backing of a good education – an opportunity that is sadly unavailable to millions. Making it available is the raison detre of Teach For All national programs.

Not everyone who wants to be a teacher for a Teach For All partner program is successful. For Atilio to be accepted by Enseña por Argentina meant completing a competitive application process while he was studying economics in Buenos Aires. After a month's intensive training, he was sent to Asunción de la Virgen, a school in the suburb of San Fernando, 30 kilometers from the center of the capital. He was interviewed by the principal and given the job of teaching economics and mathematics.

Educational experience

The school was a complete contrast to his early educational experience. "I went to a small country school, with no more than 100 students," he says. "Most of them spent the whole week there and returned home only on weekends. Some teachers also returned only on weekends and some others travelled back and forth every day (around 100km). It taught me a lot about sacrifice. It wasn't a top school, but to see that sacrifice really changed my life."

Speaking on his last day at Asunción de la Virgen, Atilio is honest about the highs and lows of working in a city high school. He was responsible for about 60 high school students aged between 14 and 17 and tried to instil in them a curiosity about learning and the importance of grabbing every educational experience. He also coached the higher achievers for interviews to get into university, even accompanying them to classes to boost their confidence.

"That first day was scary. Many of the students did not want to be there, many had very low selfesteem. I was nervous and wrote my name on the board with permanent marker, so it was there the whole time. At least they did not forget who I was!"

Atilio Partulanne

The first year of teaching was a steep learning experience for Atilio and he admits he made mistakes. To reach those who were reluctant to learn and displayed difficult behavior, Atilio had to be creative. "We played games in lessons and I tried to make learning fun," he says. He also took his students out on visits to businesses, to show them how economics could be put to practical use. One of the trips included a tour of the local DHL office. "They seemed to understand better what business was all about," he says.

Teach For All network teachers are chosen for their outstanding leadership skills. So what does Atilio think they bring to the classroom? "First of all, I think it would be a huge mistake to think that we're better teachers than others," he says honestly. "We're optimistic, realistic and proactive. We think (the students) could have a better future. If you try hard, it doesn't matter where you come from."

Christine Rayner

A DIFFERENT CLASS

CEO and co-founder of Teach For All Wendy Kopp on why aiming for the highest quality teaching is the key for children's development across the world.



endy Kopp was a public policy major at Princeton, in a privileged position, with the world open to her. "I felt the whole world was open to me, that I could do anything I wanted to do, and I was very conscious that this was because I was lucky enough to have been able to access an excellent education," she remembers. "I knew not everyone had such luck, and it simply wasn't fair."

It was then that the softly spoken but gutsy American created her mantra for life: quality education for every child. The "Big Idea" Wendy came up with in her 1989 thesis was a national teacher corps which would recruit top graduates, put them through an intensive training pro-

gram, and support them through two years of teaching in the country's lowest-income communities.

Undeterred by everyone around her who told her to start small, Wendy threw herself at the project 110 percent, managing to raise \$2.5 million from philanthropic donors and recruit 500 top graduates to teach. Teach For America – which gave rise to the global Teach For All movement – was born...

You started with 500 graduates in your first year. Does this mean it was easy to set up Teach For America? No, definitely not. I could never have predicted how hard this journey to expand educational opportunity would be. Before Teach For America was established, most people thought it would not work. We were taking on tough,

ABOUT TEACH FOR ALL

Teach For All was set up in 2007 by Wendy Kopp and Brett Wigdortz, the founders of Teach For America in the U.S. and Teach First in the U.K.. More than 65,000 teachers have been trained, reaching more than six million students worldwide. Of those who complete the two-year program, between 50 and 80 percent remain in the teaching profession.

entrenched issues. The problem is, in the U.S. there is such a big opportunity gap. The country aspires to be a land of equal opportunity, but the reality is very different for children growing up in our most marginalized communities.

Where is the program now?

Teach For America has nearly 11,000 corps members in the midst of their teaching commitment in the nation's most high-need urban and rural areas, as well as tens of thousands of alumni who continue working toward expanding educational opportunity. More than 85 percent of our alumni are working full time in education or working to improve the quality of life in low-income communities, and they're making a meaningful difference.

How did Teach For All develop?

Teach For All was set up in 2007, following discussions with educational entrepreneurs across the world who contacted me and co-founder Brett Wigdortz, wanting to adapt the approaches of Teach For America and Teach First (UK). All were eager to set up similar programs in their own countries. There are now 35 independent organizations in the Teach For All network, with an additional 25 social entrepreneurs pursuing the approach in their own countries.

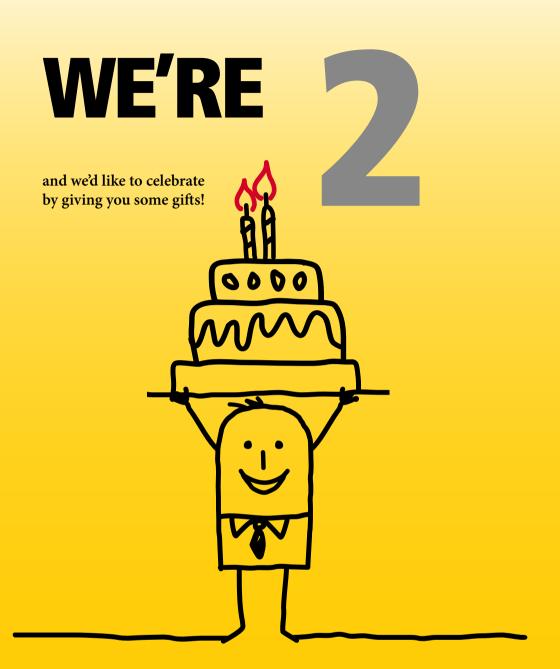
Why do you think the global network has taken off so quickly?

This is an idea that has magnetized such incredible hearts, minds and souls all over the world. There is so much commitment all around the world to address educational inequity, and there is a growing understanding that there is no one silver bullet solution. Rather, ensuring educational opportunity for all is going to take an immense amount of dedication and leadership from within and outside of education. Teach For All's approach provides a way to act on these beliefs and be part of an effort to make a real difference. Partners like DHL, which was a founding corporate partner, have played a critical role by providing financial support and also mobilizing their own staff to volunteer in classrooms and organizations across the Teach For All network.

Where next for Teach For All?

We're focused on supporting the continued growth of the network and helping the network organizations grow their impact. We've seen there's so much potential to accelerate impact through fostering learning and sharing across borders, and we want to find more and more powerful ways to facilitate this. Ultimately, we envision organizations in nearly every country in the world that are channeling their top talent toward expanding educational opportunity, as part of a global network where we're all learning from each other and thus getting closer and closer to our vision of the day when all children have the opportunity to attain an excellent education.

Christine Rayner

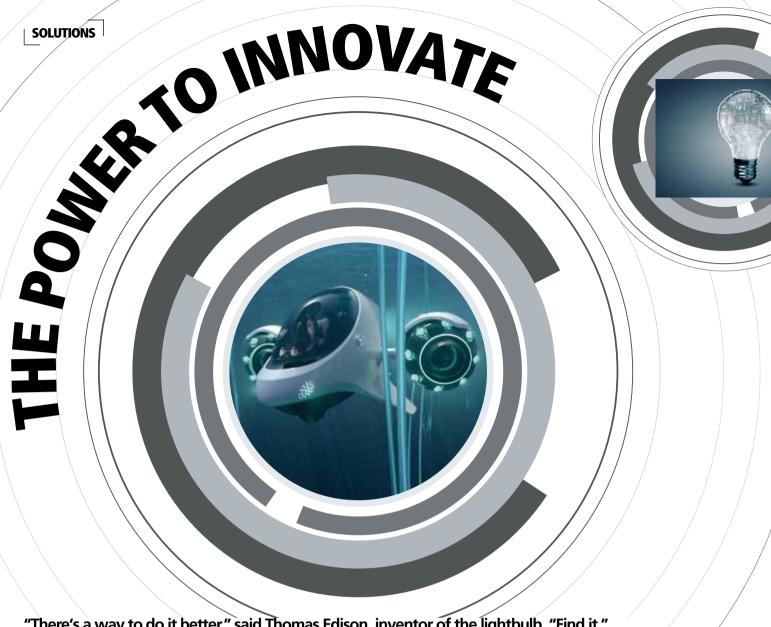




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tinyurl.com/ del-anniversary



"There's a way to do it better," said Thomas Edison, inventor of the lightbulb. "Find it." Unfortunately, that's easier said than done because while every business craves innovation, not everyone has the power to be an innovator. So what makes the innovative mind so unique – and what makes an innovative workspace creatively energizing?

THE INNOVATIVE MIND: "THE ULTIMATE BUSINESS WEAPON"

Everyone has a good idea from time to time. Sometimes, however, so-called lightbulb moments cross over into the realms of pure innovation: that is, the generation of a new idea, product or process that, according to Scott Berkun, American motivational speaker and author of the book The Myths of Innovation, creates "significant positive change." For Berkun, a 'significant' innovation means a "30 percent or more improvement in something, like the speed of an engine or the power of a battery."

Think of well-known innovators and you'll doubtless namecheck pioneers such as Thomas Edison and his (literal) lightbulb moment; the Wright brothers, inventors of the airplane; Alexander Graham Bell, father of the telephone. More recently, the roll call of game-changing invention can be expanded to include the late Steve Jobs of Apple; Elon Musk, the entrepreneur behind Tesla Motors; Virgin's Richard Branson and Mark Zuckerberg, co-founder of Facebook. Yet innovation doesn't always come with a famous name or face. Every industry is equipped with innovative people – those with a knack for constantly thinking up and kickstarting pathfinding ideas that trigger positive outcomes for their clients or for their own companies. The outside world might never know about them, but when they affect change for the better, they make a difference to those around them.

So what makes their mind tick? What makes them so different to other people?

"Innovators have no off-switch," says Peter Guterstam, founder of the Stockholm-based Genease consultancy in Sweden and Head of Forensic Tech-

WHAT FUTURE INNOVATION WOULD YOU MOST LIKE TO SEE?

"In financial services, the five big banks we've grown up with (in the UK) have had a monopoly over financial services for decades, providing everything from current accounts to international money transfers. I think we're likely to see this model of universal banking change as new technologies carry out services more efficiently and at a lower cost. Financial technology firms are already disrupting the status quo."



Taavet Hinrikus, co-founder of U.K.-based money transfer platform, TransferWise

nology for global security brand, SelectaDNA. "They are always curious, always listening and learning, trying to solve problems. Innovators are relentless in their belief and their need to make a difference to society." For Guterstam, everyone is capable of innovation because, he says, we all have a unique set of competencies and experiences; but only a select few have the in-depth specialist knowledge, good scientific awareness and understanding of what is needed in society to be able to turn their ideas into successful innovations. True innovators are also able to move past fixed ideas and assumptions. When they do, the results can be electric. According to innovation and trends expert Debra Kaye, the ability to think outside of the box is "the ultimate business weapon."

Embracing change

Professor Chris Birch is Director of Enterprise & Innovation at the University of Greenwich Business School in the UK, and creator of the Centre for Innovation, Imagination and Inspiration in London which supports businesses in the development of practical services and solutions. He believes an innovator is someone who can link need, wants and desires with product service or process development; which chimes with the thinking of Joseph Schumpeter, an eminent Austrian-American

economist and political scientist (1883–1950), who argued that "anyone seeking profits must innovate."

"A true innovator needs to be able to differentiate between 'enterprise' and 'entrepreneurship'," says Birch. "An innovator comes up with something new that converts into value." And when this happens in a business environment, it can breathe new life into a company by changing or creating more effective processes, products and ideas – resulting in better productivity and performance. Essentially, companies that are constantly creative, innovative and responsive will thrive, says Birch, whereas those that rest on their laurels simply won't be able to. "Innovative providers need not fear the future," he says. "They embrace change and play a leading role in developing and defining the future."

There's one other important thing about the innovative mind. It needs to be fed with new challenges. Birch, for example, admits to having a low boredom threshold and says that – like other innovators – he is constantly looking for solutions to new problems. "With me, there is no line between work and leisure. They overlap because I love what I do. I don't accept boundaries very easily and always believe that things can be done no matter what obstacles are in the way. At the end of the day, innovators have a burning desire to build a legacy and make a difference."



INNOVATIVE VIEWS

WHAT FUTURE INNOVATION WILL REVOLUTIONIZE YOUR INDUSTRY IN THE NEXT 10 YEARS?

"We are developing the next generation of digital healthcare products that is like the fictional Star Trek medical device called the Medical Tricorder which can diagnose various medical conditions with minimal contact to the user. I believe home consumer health diagnostics will become a reality over the next decade, allowing people to take more control over their own health. This will open up more opportunities for companies such as DHL to engage in direct deliveries of medical supplies to patients in their own homes, thanks to the self-diagnosis of their own conditions."

Anil Vaidya, founder of digital health company SCANurse and finalist in the \$10 million Qualcomm Tricorder XPRIZE competition, who is designing medical diagnostic technology based on a fictional device from Star Trek.

Photos: Daimler AG, TU Chemnitz/Eckhart, DHL(2)

THE INNOVATIVE SPACE: "SPARKING SERENDIPITY"

Two years ago, the magazine Business Insider named its favorite innovative workplaces – spaces that promote and push the boundaries of innovation. These included the offices of headphone-maker Skullcandy in Zurich, Switzerland, which has desks that can be reconfigured so that employees can work separately or together; the offices of digital marketing agency iProspect in Texas, with a curved conference room meant to stimulate collaboration; and the San Francisco offices of landscape architecture, planning and design firm the SWA Group that features a huge 'culture wall' – a mood board of people, inspiration and work ideas.

Plainly, these spaces were both unusual and highly inspirational. But as Steven Johnson, the science author and media theorist said: "Innovation doesn't come just from giving people incentives. It comes from creating environments where their ideas can connect."

For example, at the offices of award-winning film giant Pixar, Steve Jobs, the genius behind Apple and one of Pixar's founders, had the building designed so that all front doors, stairs and corridors led to a large central atrium where workers could meet each other – either by chance or by design. The Pixar building definitely doesn't stifle mingling. In fact, it actively encourages it. "If a building doesn't encourage that, you'll lose a lot of innovation and magic that's sparked by serendipity," said Jobs.

All these physical spaces owned by successful creative companies have one thing in common: they are designed to energize the innovative mind. It's a concept which fascinates UK-based innovation charity Nesta which, this spring, will be publishing a report on the relationship between the physical design of working





INNOVATIVE VIEWS

WHAT FUTURE INNOVATION WOULD YOU MOST LIKE TO SEE?

"I would like an invention that converts our thoughts into a readily available Google document. Then we can create our very own 'brain search engine' that will store a bank of information on a range of items, from a concept for a new app to birthday ideas for your partner. Creatives around the world will never forget a good idea again; unfortunately, they'll be able to save their bad ones, too!"

Jack Cator, CEO and founder of Privax, provider of online privacy services, who created his first business, Virtual Private Network (VPN) service Hide My Ass!, aged 16.

environments and levels of creativity and innovation. The results are still under wraps but will doubtless interest innovators everywhere.

Focused and dedicated

Professor Chris Birch's work environment at the Centre for Innovation, Imagination and Inspiration, is, he admits, fairly anarchic. "There is no hierarchy at the center," he says. "Innovators don't tend to follow rules, but it is a very busy and purposeful place to work. It is a positive and fun environment, too, but also a focused and dedicated space, where our team creates value in new and interesting ways."

Birch says that the center differs from 'normal' work environments because of the way his colleagues dislike standing still, constantly embrace change and are keen to work collaboratively. "It's about ideas, conversations, thinking, refining, reflecting and modifying," he notes. "At some point a formal structure cuts into the creative process and ideas are turned into commercial realities."

Peter Guterstam, who founded his own gene research consultancy in Sweden and is now based at the SelectaDNA HQ in the UK, is working on innovative projects involving forensic DNA technology. With a workshop and production department available onsite, it's a secure environment which allows Guterstam to work in a relaxed but professional atmosphere where everyone is keen to help each other. This, he says, encourages him to contribute his best in terms of being creative, offering "a quick route to decision-making and product development."

The way he works is also important. Brainstorming sessions are held whenever necessary and topics vary widely from product development to problem-solving. "I like working in a creative environment with a challenging but co-operative team," he says. "It's an atmosphere where new ideas can be tested without criticism, whether you are the one coming up with a particular suggestion or whether you are the one questioning someone else's idea."

"A successful working space very much depends on the example set by management. Any manager not willing to make decisions is detrimental to the working environment. Lack of feedback is also unhelpful. In my experience, bigger companies are often slower in the decision-making process and less successful in linking success back to colleagues than smaller organizations."

Innovation can't be forced, but in order for it to succeed, companies – big and small – need to appreciate the importance of an innovative workspace in cultivating imaginative solutions.

• Angela Singleton

BUILDING INNOVATION

This spring, DHL will be relaunching its DHL Innovation Center in Troisdorf, Germany, with a new conceptual design and extended services. The building has been specifically created so that customers as well as business and industry partners can easily meet, connect and exchange ideas with Deutsche Post DHL teams and trend experts.

The heart of the building features a state-of-the-art center piece: a Formula E car show-casing DHL's sustainable logistics solutions, smart mobility and automotive innovations. To keep up with a constantly shifting business and social environment, this exhibit will be changed on a regular basis. The center piece also functions as a link to the other exhibits, which integrate the logistics of today, tomorrow – and the day after tomorrow. Today's solutions are showcased in the solution box, where visitors can experience the full range of Deutsche Post DHL capabilities, while trend cubes highlight the trends of tomorrow and their applications for the logistics industry.

The day after tomorrow is represented by the vision suite, where visitors can discover inspirational scenarios on what the world of logistics might look like in the year 2050. In addition, the DHL Innovation Center comprises a dedicated design thinking studio to provide customers with the perfect platform for highly customized workshops, as well as a state-of-the-art area for conferences and events.

All visitors can enjoy several customized tour experiences at the new Innovation Center. One of these is the expert tour, designed to take a deep dive into a specific logistics solutions or topics, delivered by one of our subject matter experts. Another tour is focused on the latest trends, enriched with insights by a DHL Trend Research expert. Plus, visitors can experience an exclusive virtual warehouse tour through our most innovative DHL supply chain warehousing site, via telepresence technology.

If you are interested in visiting the DHL Innovation Center, please contact your DHL sales representative. For more information, visit:





FORMULA E CAR as the first of the changing center pieces.



hoto: Nadine Rupp

DELIVERED KEEPS AN EYE ON THE BALL WITH...

MANUEL NEUER

The Bayern Munich and German national team goal-keeper on developing a winning mentality.

is list of professional achievements as goal-keeper of FC Bayern Munich is something most players will only ever dream of: two German Bundesliga championships, two wins in the German Cup, and a Champions League title — not to mention his World Cup triumph with the German national team last summer in Brazil.

But success hasn't stopped Manuel Neuer from dreaming. If anything, it's only whetted his appetite. "I never felt that I would just put my feet up and say it was all over," he tells us. "You have to set new goals." For Neuer, that includes making good on Bayern's loss in the 2012 Champions League final in Munich by winning this year in front of a German crowd at the final in Berlin. It also means adding a European Championship title to his accolades with the German national team.

The 28-year-old keeper makes winning look easy, and his bold challenges against opposing strikers well outside the penalty area have become a Manuel Neuer trademark. But the truth is that Neuer works extremely hard at his craft, with an adventurous goalkeeping style that aligns with the bigger team strategy at FC Bayern Munich, set by head coach Pep Guardiola. "I've been a goalie for over 20 years," he says. "I know my position and I know what comes with it. I know that I'm the last man, and that when I make a mistake, a goal is usually the result. But I can live with that. Even though it's on my shoulders, I don't let it drive me crazy, because I love my job."

How can a player keep improving after winning the World Cup?

Everything starts back at zero, that's the nice part about it. Of course, every team wants to beat the World Cup champs, and every team wants to beat Bayern Munich. Nothing comes easy as a player or a team, which is why you have to build everything up once again. Nothing happens on its own.

The idea of lifting the trophy must be a huge motivator before a big game, but what motivates you when you aren't about to play in a final?

The day to day stuff is important, so you even have a chance

122
the amount of saves
Manuel made in 2014

1,000
MINUTES
Manuel Neuer's record
without conceding a goal

for Bayern Munich

of reaching the final matches. We can't just say: 'We only want to play in the final.' We have to work for it over the entire season. The games during the season help ensure that you are in your best form for when the finals do come.

Have you always been prepared to take a risk?

For me, taking risks is part of the sport. It's my game: I'm an offensive keeper who tries to clear certain situations before they turn dangerous, like when a striker is on his own and running toward me. There's a certain element of routine for me there. There's no time to really think about it, it's just intuition.

How does a coach get the best performance out of you as a player?

[Pep Guardiola] has the philosophy that we should play for possession, and that I should be part of that. That means instead of ten field players, I play as the 11th. That gives the team the feeling that we're one entity working together, and that I'm not left out. It used to be that you might spend a lot of time working with the goalkeeper coach on keeper-specific training, but now a keeper is becoming more involved in tactical formations in practice. I feel very much a part of this team, and I'm glad that things have developed that way.

How has FC Bayern Munich developed a winning team mentality?

It's developed when you spend time in a training camp together. When you spend a whole season sitting together in the bus, or in team meetings. You speak with each other and communicate, you talk things through and criticize — those are positive things.

How do you keep from being frustrated and critical of yourself when you give up a goal?

You are frustrated and critical of yourself, but I had a sports teacher once who always said 'no matter what the score is, for you as a keeper it always starts back at zero.' Maybe you let in a goal, but you can't start doubting everything. You've got the chance to keep going until the referee blows the final whistle.

Matt Zuvela

THE NEW REALITIES OF GLOBAL MANUFACTURING

Cost-competitiveness is redrawing the manufacturing map



AN ESSAY BY HAROLD L. SIRKIN

Harold L. Sirkin is a senior partner and managing director in the Chicago office of The Boston Consulting Group and the author of GLOBALITY: Competing with Everyone from Everywhere for Everything. With Michael Zinser and Justin R. Rose, he is the co-author of a new Boston Consulting Group report called The Shifting Economics of Global Manufacturing: How Cost Competitiveness is Changing Worldwide.

or the better part of three decades, a rough, bifurcated conception of the world has driven corporate manufacturing investment and sourcing decisions. Latin America, Eastern Europe, and most of Asia have been viewed as low-cost regions. The U.S., Western Europe, and Japan have been viewed as having high costs.

But this world view now appears to be out of date. Years of steady change in wages, productivity, energy costs, currency values, and other factors are quietly but dramatically redrawing the map of global manufacturing cost-competitiveness. The new map increasingly resembles a quilt-work pattern of low-cost economies, high-cost economies, and many that fall in between, spanning all regions.

In some cases, the shifts in relative costs are startling. Who would have thought a decade ago that Brazil would now be one of the highest-cost countries for manufacturing — or that Mexico could be cheaper than China? While London remains one of the priciest places in the world to live and visit, the UK has become the lowest-cost manufacturer in Western Europe. Costs in Russia and much of Eastern Europe have risen to near parity with the U.S.

To understand the shifting economics of global manufacturing, the Boston Consulting Group analyzed manufacturing costs for the world's 25 leading exporting economies along four key dimensions: manufacturing wages, labor productivity, energy costs, and exchange rates. These 25 economies account for nearly 90 percent of global exports of manufactured goods.

The new BCG Global Manufacturing Cost-Competitiveness Index has revealed shifts in relative costs that should drive many companies to rethink decades-old assumptions about sourcing strategies and where to build future production capacity. To identify and compare the shifts in relative costs, we analyzed data in 2004 and 2014. The evaluation is part of a series of findings from our ongoing research into the shifting economics of global manufacturing.

In developing the index, we observed that cost-competitiveness has improved for several countries and become relatively less attractive for others. Within the index, we identified four distinct patterns of change in manufacturing cost-competitiveness. They include the following:

1. Under Pressure

Several economies that traditionally have been regarded as low-cost manufacturing bases appear to be under pressure as a result of a combination of factors that have significantly eroded their cost advantages since 2004. For example, at the factory gate, China's estimated manufacturing-cost advantage over the U.S. has shrunk to less than 5 percent. Brazil is now estimated to be more expensive than much of Western Europe. Poland, the Czech Republic, and Russia have also seen their cost-competitiveness deteriorate on a relative basis. They are now estimated to be at near parity with the U.S. and only a few percentage points cheaper than the UK and Spain.

2. Losing Ground

Several traditional high-cost countries that were already relatively expensive a decade ago have lost additional ground, resulting in 16 to 30 percent cost gaps relative to the U.S. This is largely because of weak productivity growth and rising energy costs. The countries losing ground include Australia, Belgium, France, Italy, Sweden, and Switzerland.

3. Holding Steady

From 2004 to 2014, the manufacturing cost-competitiveness of a handful of countries held steady relative to the U.S. Rapid productivity growth and depreciating currencies have helped keep costs in check in economies such as India and Indonesia — even as wages have grown quickly. In contrast to the dynamic changes in India and Indonesia, the Netherlands and the UK have seen relative stability across all the cost drivers we examined. The performance of these four countries has positioned them as potential future leaders in each of their respective regions.

4. Rising Global Stars

Cost structures in Mexico and the U.S. improved more than in all of the other 25 largest exporting economies. Because of low wage

growth, sustained productivity gains, stable exchange rates, and a big energy-cost advantage, these two nations are the current rising stars of global manufacturing. We estimate that Mexico now has lower average manufacturing costs than China on a unit-cost basis. And except for China and South Korea, the rest of the world's top-10 goods exporters are 10 to 25 percent more expensive than the U.S..

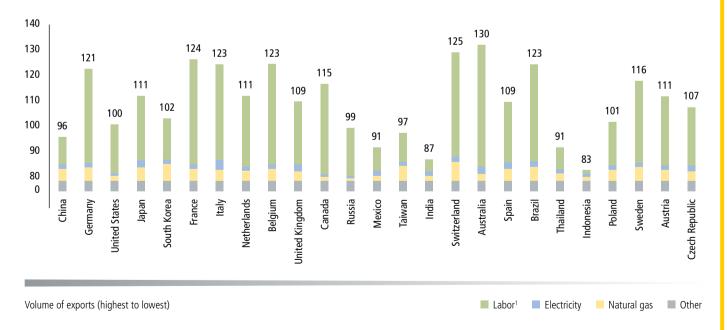
These dramatic changes in relative costs could drive a large shift in the global economy as companies are prompted to reassess their manufacturing footprints. One implication is that global manufacturing could become increasingly regional. Because relatively low-cost manufacturing centers exist in all regions of the world, more goods consumed in Asia, Europe, and the Americas will be made closer to home. These trends also have implications for governments whose leaders increasingly recognize the economic importance of a stable manufacturing base.

The Boston Consulting Group report The Shifting Economics of Global Manufacturing: How Cost Competitiveness is Changing Worldwide, by Harold L. Sirkin, Michael Zinser and Justin R. Rose, can be downloaded here:



COMPARING THE TOP 25 EXPORT ECONOMIES

Manufacturing cost index, 2014 (U.S. = 100)



Sources: U.S. Economic Census; U.S. Bureau of Labor Statistics; U.S. Bureau of Economic Analysis; International Labor Organization; Euromonitor International; Economist Intelligence Unit; BCG analysis.

Note: The index covers four direct costs only. No difference is assumed for other costs, such as raw-material input and machine and tool depreciation. Cost structure is calculated as a weighted average across all industries.

1-Adjusted for productivity.

WHAT'S THE STORY, MR. RUST?

HOLDING THEIR HORSES





Ruediger Rust, Manager Americas Network Control Group DHL Express, explains what it takes to transport highly-valued fourlegged passengers by air.

e transport horses by air for a variety of reasons. It can be an occasional journey, such as moving to summer or winter training camps; it can be more frequent travelling to attend shows or events; or it can be to new owners who are adding more horses to their collection. It's our job to get the animals to their destination on time, in comfort and feeling relaxed and ready to compete.

My team looks after the Latin American operation. For example, we recently delivered dressage horses to the Pan American Games in Mexico. Another of our other well-travelled passengers is a famous prize-winning horse who we moved from Panama to San Juan.

We transport the animals using specially designed horse boxes. There's room for up to three grown horses to be transported together in the boxes with the dividing walls in place. If a customer wants more space for their animal, they might ask us to remove the dividers and book the whole space for just one horse. It's vital that transporting a horse by air isn't stressful for either the animal or its owner. It is always a challenge if a horse gets nervous as it is being loaded, but we generally manage this by letting the customer's own horse attendant or groom walk the animal into the horse box and stay with it. That contact is important.

Sometimes a horse will have special travelling needs: we're always happy to allow a mare to travel together with its foal, for instance. Then there's the in-flight catering! Shippers or their agents supply hay for our horses if needed, and absorbing material for waste is placed on the floor.

All the team have special training in how to handle all kind of animals for air transportation, according to IATA (International Air Transport Association) regulations. When you're working with precious and expensive animals you need expert capability – for example, knowledge of different quarantine regulations for each country. You also need to love what you do. Whether we're transporting elite racehorses and breeding stallions or more playful horses such as pet ponies, we enjoy looking after them and ensuring their safe delivery.

• Angela Singleton

HORSE POWER

Ruediger and his team transport 10 horses around Latin America in the average week – but it can be as many a three horses per day. million. the price a one-year-old filly fetched at auction in 2013 – thought to be the most expensive horse in the world.

mph. the top speed achieved by Winning Brew – named by the Guinness Book of Records as the fastest racehorse in the world.



